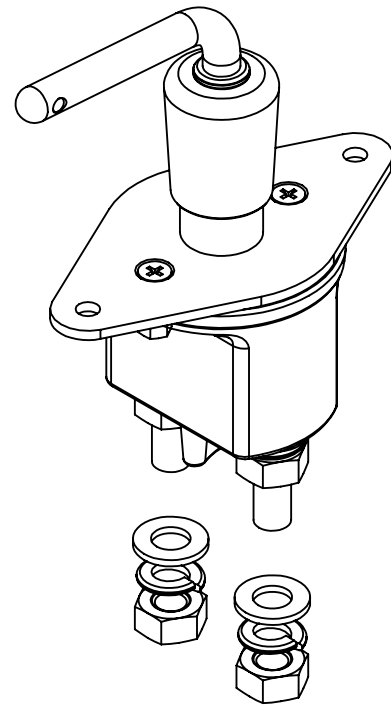
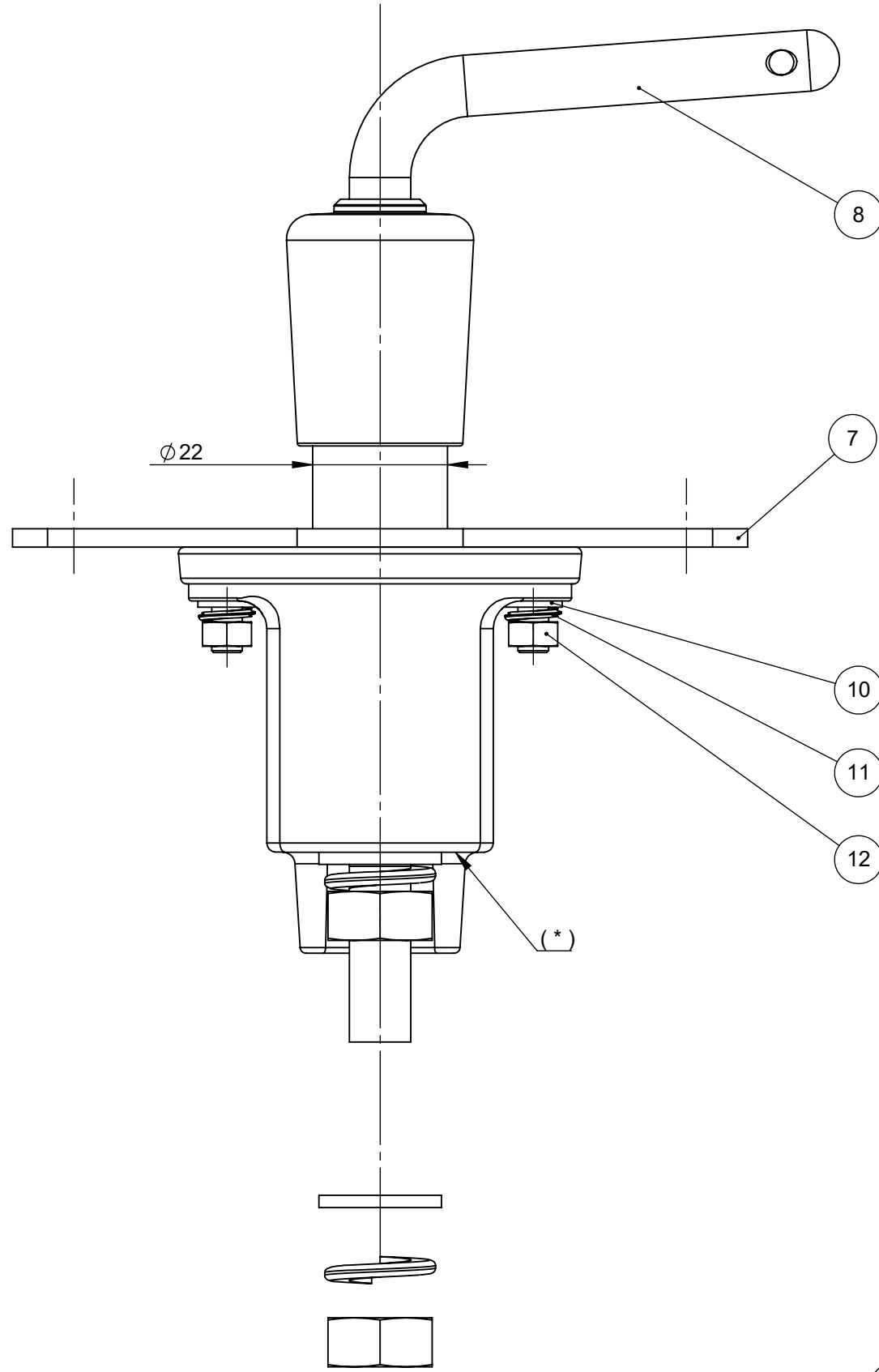
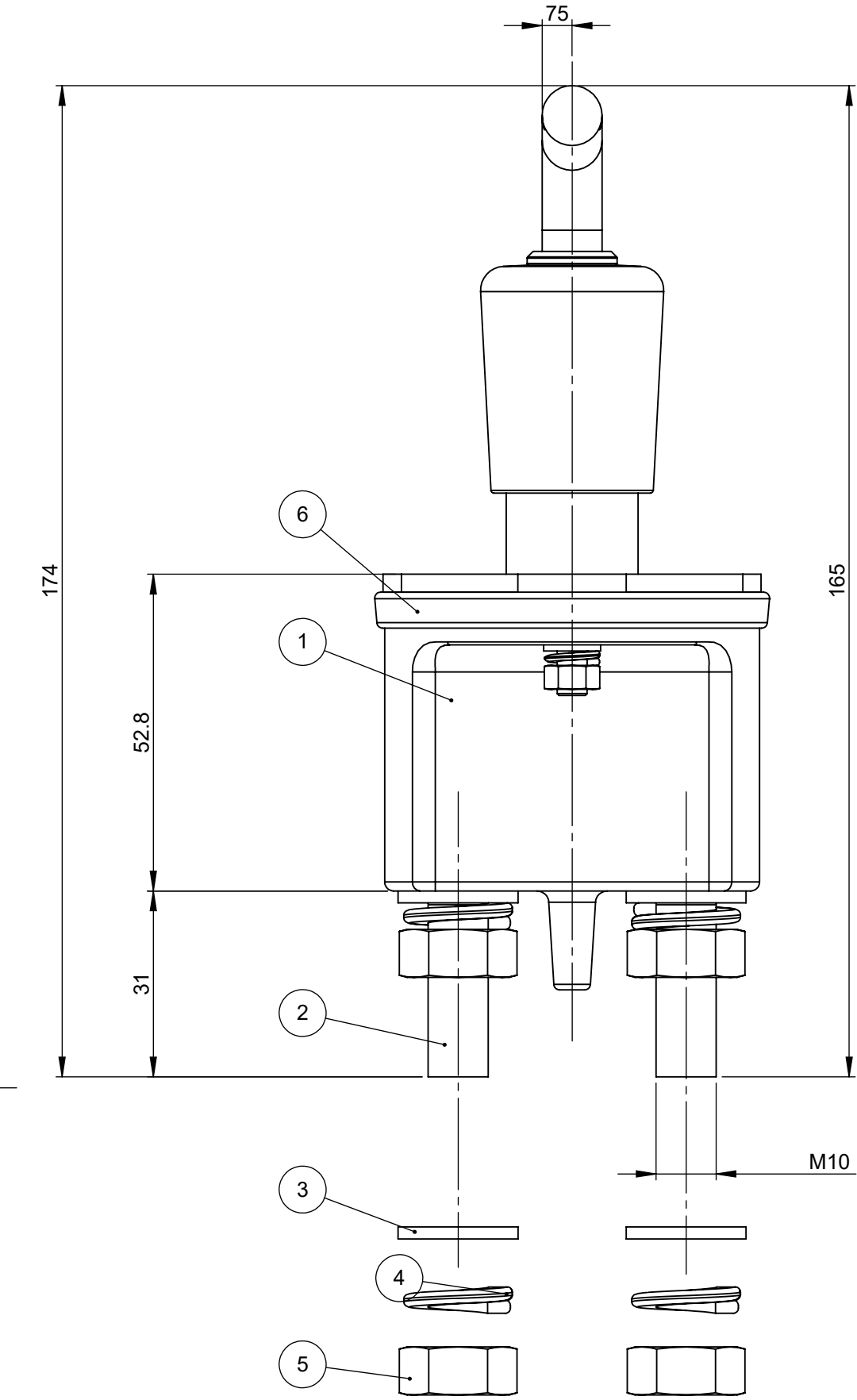
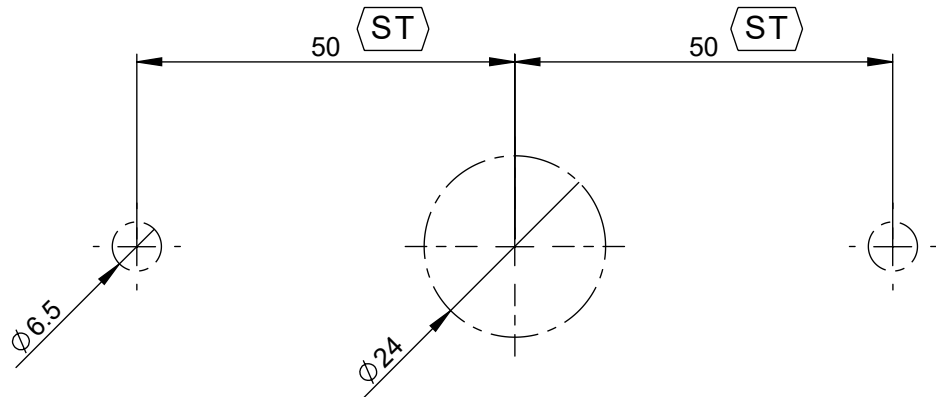


REVISIONS				
REV.	DESCRIPTION	DATE	DESIGNED	APPROVED
A	First issue of outline drawing	28-May-20	L.Dal Molin	M.Tinto

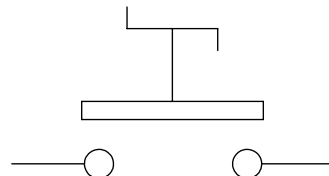


SCALE 1:2

FIXING HOLES



ELECTRICAL DIAGRAM



PRESCRIPTIONS

- (*) Marking of date of manufacturing
- Maximum torque of closing nuts M10= 20 ±2Nm
- Torque of handle 3.5 ±2Nm at 23°C

SAP drawing number:

Material and treatments:

12		Nut M5	Steel	2	EA
11		Spring washer To 5	Steel	2	EA
10		Plain washer Tc 5.3x9	Steel	2	EA
9		Screw M5x20	Steel	2	EA
8	00902400	Lever complete	Steel and rubber	1	EA
7		Upper body cam	Steel	1	EA
6		Gasket	Rubber	1	EA
5		Nut M10	Steel	4	EA
4		Spring washer	Steel	4	EA
3		Washer Te 10.5x20	Steel	4	EA
2		M10 fixed contact screw	Copper	2	EA
1		Cont.-holder 2xM10 long flame	Phenolic resin	1	EA
POS.	P/N	DESCRIPTION	MATERIAL	Q.TY	U/M

DIMENSIONS AND TOLERANCES IN MILLIMETERS. DEFINED ACCORDING TO ISO 1101-2017.

linear dimensions						
0,5 3	>3 6	>6 30	>30 120	>120 400	>400 1000	>1000 2000
±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3
angle (for range of lengths)						
up to 10	>10 50	>50 120	>120 400	>400 1000	>1000 2000	>2000 4000
±1°30'	±1°	±0°30'	±0°15'	±0°15'	±0°15'	±0°15'

●	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL				
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL				
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE				
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENTAND TRACKINGTO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS				
CP	DENOTES CP DIMENSIONS. -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE				
	NAME	DATE	 Expertise Applied Answers Delivered		
DRAWN	L. Dal Molin	09-Apr-19			
CHECKED	-	-			
-	-	-			
FORM NO: CVP-PE40-0013 REV A			TITLE		
FIRST ANGLE PROJECTION			BATTERY MAIN SWITCH IGC/250F		
DO NOT SCALE DRAWING			SIZE: A2	DWG. NO. OL-08098892	OUTLINE REV. A
SCALE 1:1			SHEET 1 OF 1		