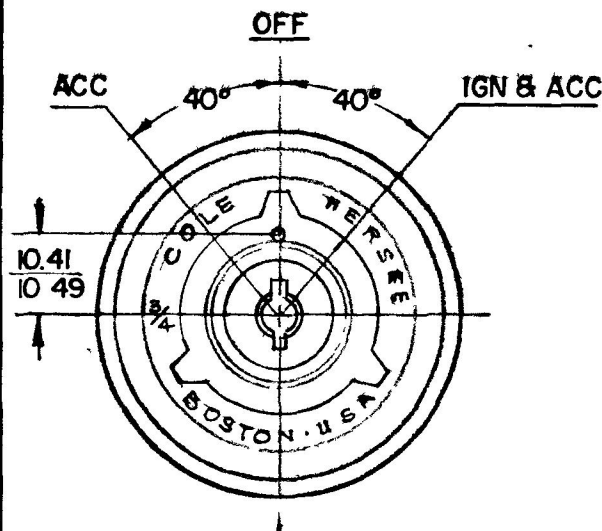


MM IN
 .25 .010
 1.52 .060
 2.79 .110
 9.14 .360
 9.39 .370
 15.74 .620
 46.48 1.830
 47.49 1.870
 3.17 .125
 1.01 .040
 1.65 .065
 10.41 .410
 10.49 .413

COLE-HERSEE CO.
 NPM 6-6-79
 EX-18452

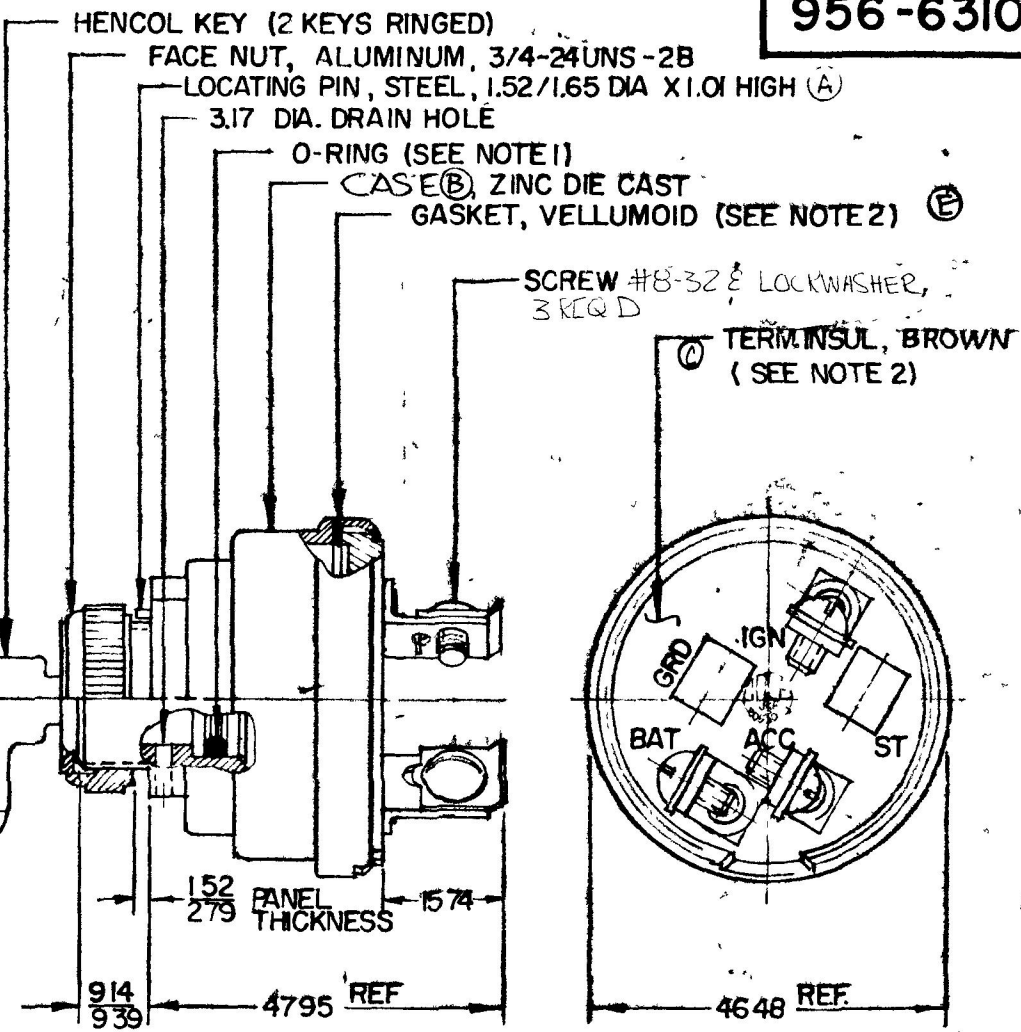
SEQ	DEPT.	OPERATING INSTRUCTIONS	DIE	MACH



RATINGS AT 12 V D C	
ACC. CIRCUIT	30 AMPS
IGN.	10

APPLICABLE SAE STANDARDS OR RECOMMENDED PRACTICE SAE J259

METRIC



NOTE:

1. SHAFT O-RING SEALED TO CASE
2. TERM INSUL GASKET SEALED
3. COPPER RIVETS ON MOVABLE CONTACT
4. ALL STEEL PARTS PLATED

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR'D	SCALE	956-6310 W/ PIN, FIBER TE INSUL & COPPER RIVETS ON CONTACT	DO NOT SCALE
				D	ZINC 126234	12/18/92	TJH	—	RMT	5-23-79		1:1		DATE DRAWN 3-12-79
				C	ECN 25189	8-14-92	TJH	FINISH						DATE BLUEPRINT
				B	HOUSING	8-11-82	PB							
				A	REV 20702	9-12-79	JV	TOLERANCES FRACTIONAL ± DECIMAL ±.25						
E	ECN #00139	3/1/00	HF		15501.12	6-1-19	Y							

SPAULDING CO., INC

COLE-HERSEE COMPANY
 BOSTON, MASS 02127, U.S.A.

ACC - IGNITION SWITCH 956-6310