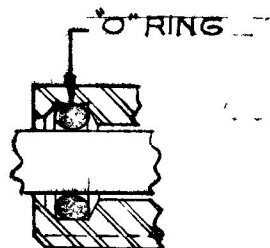


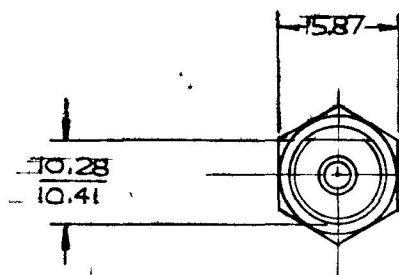
MM	IN
0.25	.010
2.28	.090
7.87	.310
9.65	.380
10.28	.405
10.41	.410
15.87	.625
20.82	.820
26.67	1.050
32.51	1.280
60.70	2.390
14.22	.560

APPLICABLE SAE STANDARD OR
RECOMMENDED PRACTICE SAE J 253

LEGEND	
B	BATTERY
T	TAIL LITES
H	HEAD LITES
P	PARK LITES



DETAIL OF "O" RING SEAL
OF MNTG. STEM., 2X SCALE

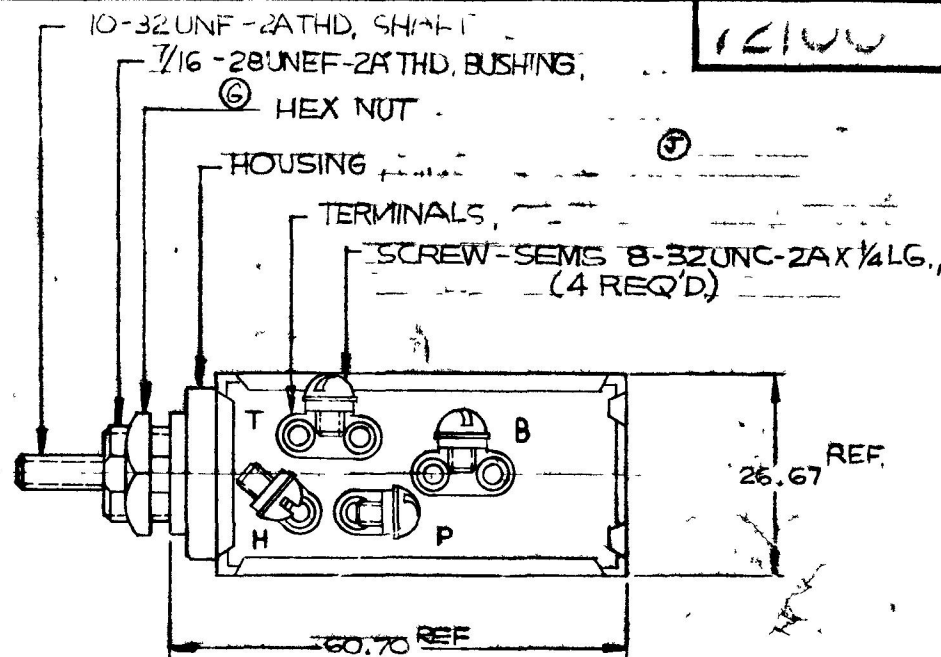


B, T & H

B, T & P

"METRIC"

"OFF"



KNOB, BLACK PLASTIC
IMPRINTED "LIGHTS"

14.22 DIA

7.87

7.87

20.82

2.28

7.87

9.65

32.51 REF

NOTES:

1. ALL STEEL PARTS PLATED
2. "O" RING SEALED AT BUSHING.
3. GASKET SEALED AT TERM. INSULATOR.
4. SILVERED CONTACT SURFACES. DO NOT SCALE

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR V D	SCALE	DATE DRAWN
				J	ECN 25512	6/8/94	J E	— # —	MF	✓		1:1	3-25-65
				H	2 IN. 125234	11/7/76	H H	FINISH					DATE BLUEPRINT
				G	REV 120475	12/16/80	G	— # —					
				F	ADDED 20543	4-5-79	JAV	TOLERANCES					
				E	NO DRAWING CHANGE	-17-18	JHV	FRACTIONAL ±					
								DECIMAL ±0.25					

COLE-HERSEE COMPANY
BOSTON, MASS 02127, U.S.A.

LIGHTING SWITCH 72100