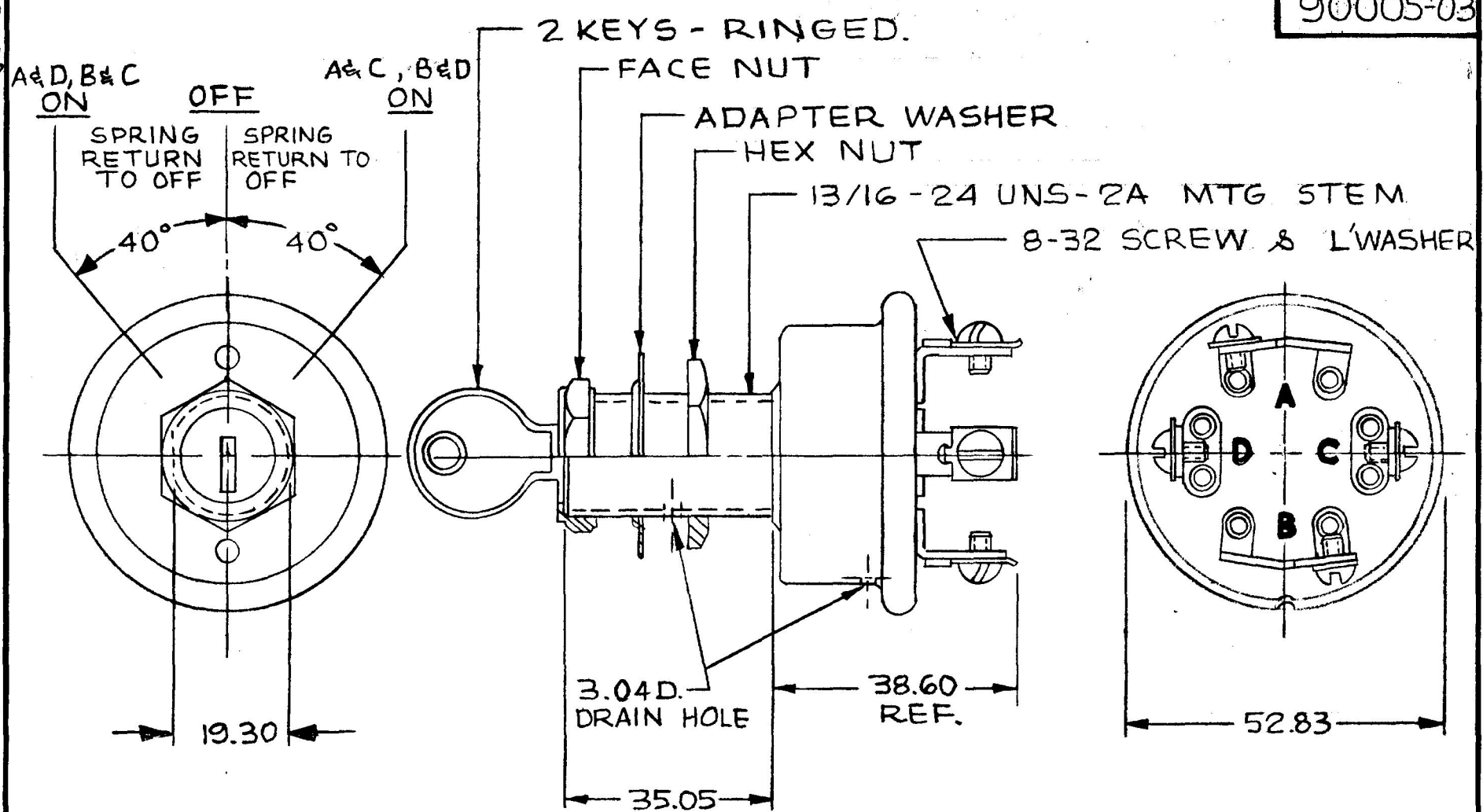


MM IN
 .25 .010
 3.04 .120
 19.30 .760
 35.05 1.380
 38.60 1.520
 52.83 2.080

NPM 6-1-77 EX-17956

90005-03



NOTE:
 1. ALL STEEL PARTS PLATED
 2. "O" RING SEAL AT MTG. STEM

METRIC

DO NOT SCALE

LET.	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPROV'D	SCALE	BASIC W/CASE & BUSHING REV'D, TUMBLER ASS'Y	DATE DRAWN
								<i>H</i>	KG	<i>JP</i>		1:1		5-10-77
								FINISH						DATE BLUEPRINT
								<i>H</i>					CH Cole Hersee Co. 20 UND COLONY AVENUE SOUTH BOSTON, MA U.S.A. 02127	
								TOLERANCES						
								DECIMAL ±					SWITCH, FWD & RVS	90005-03
								METRIC ± .25						

CH-188(4-78)