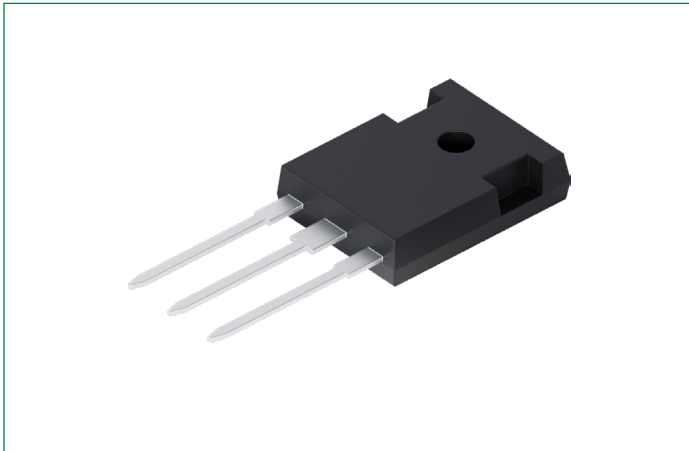


# CLA120E1200HB

1200 V, 120 A High Efficiency Single Thyristor

RoHS



## Features

- Thyristor for line frequency
- Long-term stability
- Planar passivated chip

## Applications

- Line rectifying 50/60 Hz
- DC motor control
- Soft start AC motor control
- Power converter
- Lighting and temperature control
- AC power control

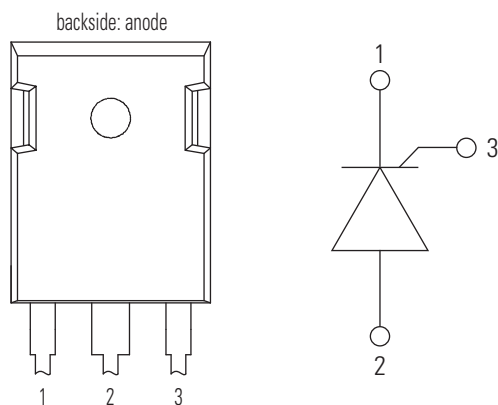
## Package

- RoHS compliant
- Industry standard TO-247 package
- Epoxy meets UL 94V-0

## Product Summary

Characteristic	Value	Unit
$V_{RRM}$	1200	V
$I_{T(AV)}$	120	A
$V_T$	1.37	V

## Pinout Diagram (TO-247-3L)



**1:** Cathode; **2:** Anode; **3:** Gate

### Maximum Ratings

Symbol	Characteristics	Conditions		Value	Units
$I_{T(RMS)}$	RMS On-state Current	180° Sine, $T_c = 105\text{ °C}$ , $T_{vj} = 150\text{ °C}$		190	A
$I_{T(AV)}$	Average On-state Current			120	A
$I_{R/D}$	Reverse Current/ Drain Current	$T_{vj} = 25\text{ °C}$	$V_{R/D} = 1200\text{ V}$	10	$\mu\text{A}$
		$T_{vj} = 125\text{ °C}$		5	mA
$I_{TSM}$	Surge (Non-repetitive) On-state Current	$T_{vj} = 45\text{ °C}$	$t = 10\text{ ms}$ , (50 Hz), sine $V_R = 0\text{ V}$	1.50	kA
			$t = 8.3\text{ ms}$ ; (60 Hz), sine $V_R = 0\text{ V}$	1.62	
		$T_{vj} = 150\text{ °C}$	$t = 10\text{ ms}$ , (50 Hz), sine $V_R = 0\text{ V}$	1.28	
			$t = 8.3\text{ ms}$ ; (60 Hz), sine $V_R = 0\text{ V}$	1.38	
$I^2t$	$I^2t$ Value	$T_{vj} = 45\text{ °C}$	$t = 10\text{ ms}$ ; (50 Hz), sine $V_R = 0\text{ V}$	11.30	kA <sup>2</sup> s
			$t = 8.3\text{ ms}$ ; (60 Hz), sine $V_R = 0\text{ V}$	10.90	
		$T_{vj} = 150\text{ °C}$	$t = 10\text{ ms}$ ; (50 Hz), sine $V_R = 0\text{ V}$	8.13	
			$t = 8.3\text{ ms}$ ; (60 Hz), sine $V_R = 0\text{ V}$	7.87	
$V_{RSM}/V_{DSM}$	Non-repetitive Peak Reverse Voltage/ Non-repetitive Peak Off-state Voltage	$T_{vj} = 25\text{ °C}$		1300	V
$V_{RRM}/V_{DRM}$	Repetitive Peak Reverse Voltage/ Repetitive Peak Off-state Voltage	$T_{vj} = 25\text{ °C}$		1200	V
$di/dt_{cr}$	Critical Rate of Rise of On-state Current	$t_p = 200\text{ }\mu\text{s}$ ; $di_G/dt = 0.45\text{ A}/\mu\text{s}$ ; $T_{vj} = 150\text{ °C}$ , $I_G = 0.45\text{ A}$ ; $V = 2/3 V_{DRM}$	Repetitive, $I_T = 360\text{ A}$	150	A/ $\mu\text{s}$
			Non-repetitive, $I_T = 120\text{ A}$	500	
$dv/dt_{cr}$	Critical Rate of Rise of Off-state Voltage	$T_{vj} = 150\text{ °C}$ , $R_{GK} = \infty$ , $V = 2/3 V_{DRM}$		1000	V/ $\mu\text{s}$
$P_{GM}$	Peak Gate Power Dissipation	$T_c = 150\text{ °C}$	$t_p = 30\text{ }\mu\text{s}$	10	W
			$t_p = 300\text{ }\mu\text{s}$	1	
$P_{G(AV)}$	Average Gate Power Dissipation	$T_c = 150\text{ °C}$		0.5	W
$P_{tot}$	Total Power Dissipation	$T_c = 25\text{ °C}$		780	W
$T_{stg}$	Storage Temperature Range	-		-40 to 150	$^{\circ}\text{C}$
$T_{op}$	Operating Temperature Range	-		-40 to 125	$^{\circ}\text{C}$
$T_{vj}$	Virtual Junction Temperature Range	-		-40 to 150	$^{\circ}\text{C}$

### Thermal Characteristics

Symbol	Characteristics	Value			Units
		Min.	Typ.	Max.	
$R_{th(j-c)}$	Thermal Resistance Junction to Case	-	-	0.16	K/W
$R_{th(c-h)}$	Thermal Resistance Case to Heatsink	-	0.15	-	K/W

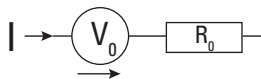
Electrical Characteristics

Symbol	Characteristics	Conditions	Value			Units		
			Min.	Typ.	Max.			
I <sub>GT</sub>	Gate Trigger Current	T <sub>vj</sub> = 25 °C	V <sub>D</sub> = 6 V	-	-	70	mA	
		T <sub>vj</sub> = -40 °C		-	-	150		
V <sub>GT</sub>	Gate Trigger Voltage	T <sub>vj</sub> = 25 °C	V <sub>D</sub> = 6 V	-	-	1.5	V	
		T <sub>vj</sub> = -40 °C		-	-	1.6		
I <sub>GD</sub>	Gate Non-trigger Current	V = 2/3 V <sub>DRM</sub> , T <sub>vj</sub> = 150 °C			-	-	5	mA
V <sub>GD</sub>	Gate Non-trigger Voltage	V = 2/3 V <sub>DRM</sub> , T <sub>vj</sub> = 150 °C			-	-	0.2	V
V <sub>T</sub>	On-state Voltage	T <sub>vj</sub> = 25 °C	I <sub>T</sub> = 120 A	-	-	1.39	V	
			I <sub>T</sub> = 240 A	-	-	1.83		
		T <sub>vj</sub> = 125 °C	I <sub>T</sub> = 120 A	-	-	1.37		
			I <sub>T</sub> = 240 A	-	-	1.91		
V <sub>(TO)</sub>	Threshold Voltage	T <sub>vj</sub> = 150 °C			-	-	0.82	V
r <sub>T</sub>	Slope Resistance	T <sub>vj</sub> = 150 °C			-	-	4.6	mΩ
I <sub>L</sub>	Latching Current	t <sub>p</sub> = 10 μs; I <sub>G</sub> = 0.45 A; di <sub>G</sub> /dt = 0.45 A/μs, T <sub>vj</sub> = 25 °C			-	-	150	mA
I <sub>H</sub>	Holding Current	V <sub>D</sub> = 6 V; R <sub>GK</sub> = ∞; T <sub>vj</sub> = 25 °C			-	-	100	mA
C <sub>j</sub>	Junction Capacitance	V <sub>R</sub> = 400 V, f = 1 MHz			-	55	-	pF
t <sub>gd</sub>	Gate-controlled Turn-on Delay Time	V <sub>D</sub> = 1/2 V <sub>DRM</sub> ; I <sub>G</sub> = 0.5 A ; di <sub>G</sub> /dt = 0.5 A/μs			-	-	2	μs
t <sub>q</sub>	Circuit-commutated Turn-off Time	V <sub>R</sub> = 100 V, I <sub>T</sub> = 120 A, V <sub>D</sub> = 2/3 V <sub>DRM</sub> , di/dt = 10 A/μs; dv/dt = 20 V/μs, t <sub>p</sub> = 200 μs, T <sub>vj</sub> = 125 °C			-	150	-	μs

Package

Symbol	Characteristics	Conditions	Value			Units
			Min.	Typ.	Max.	
F <sub>C</sub>	Mounting Force with Clip	-	20	-	120	N
M <sub>t</sub>	Mounting Torque	-	0.8	-	1.2	Nm
G	Weight	-	-	6	-	g

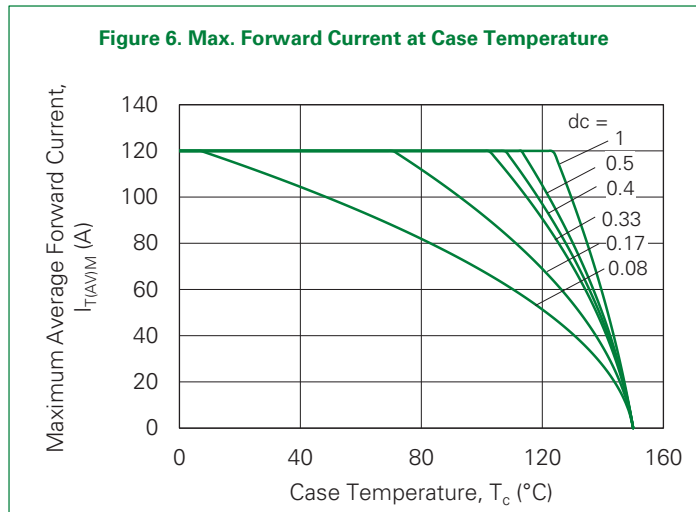
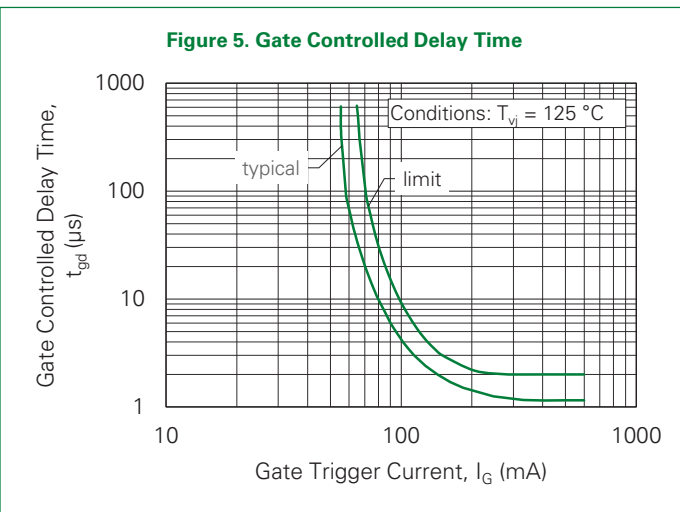
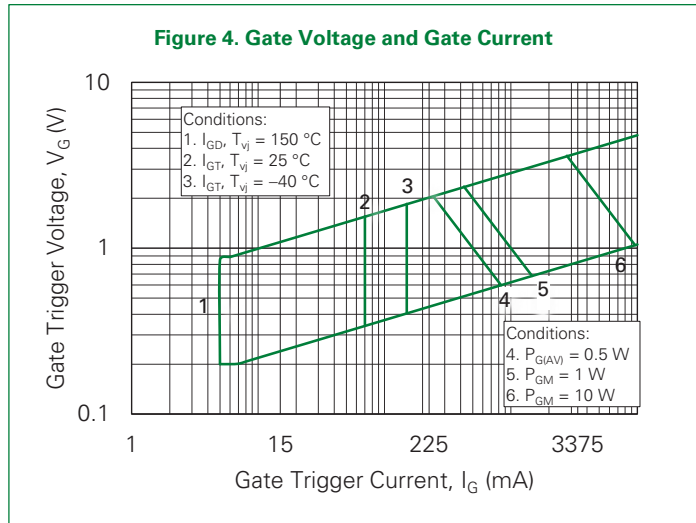
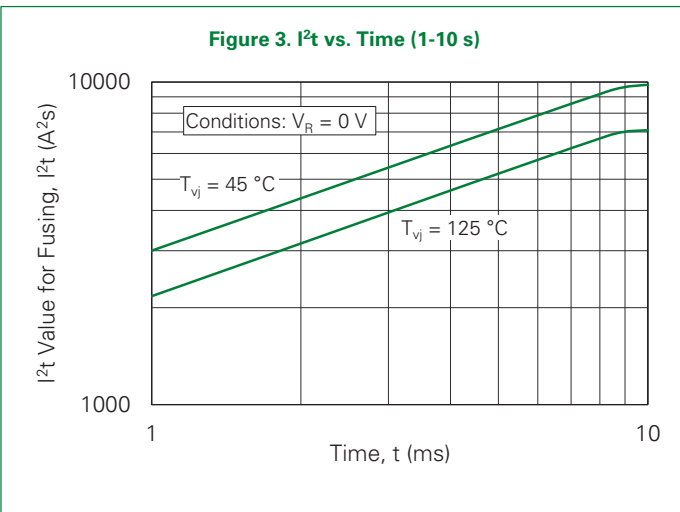
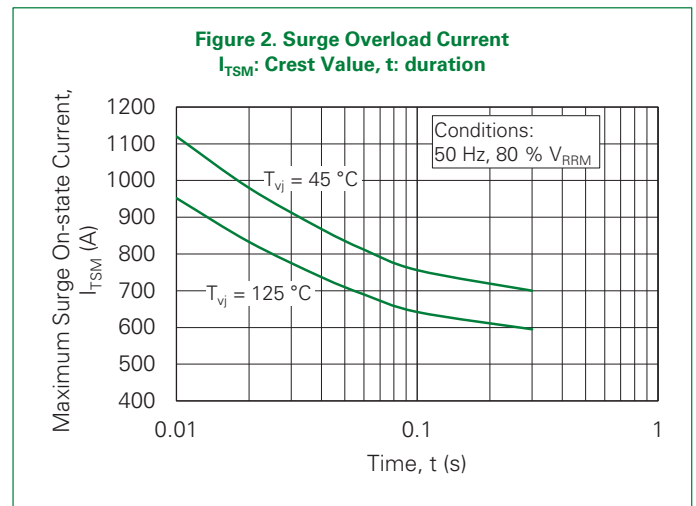
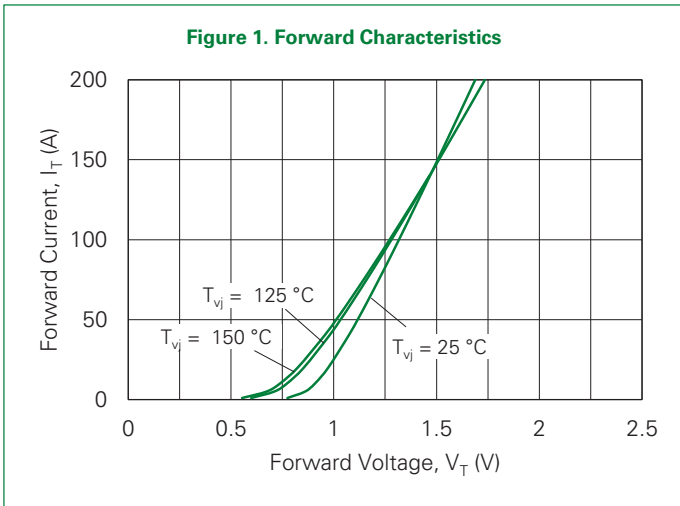
Equivalent Circuits for Simulation (T<sub>vj</sub> = 150 °C)



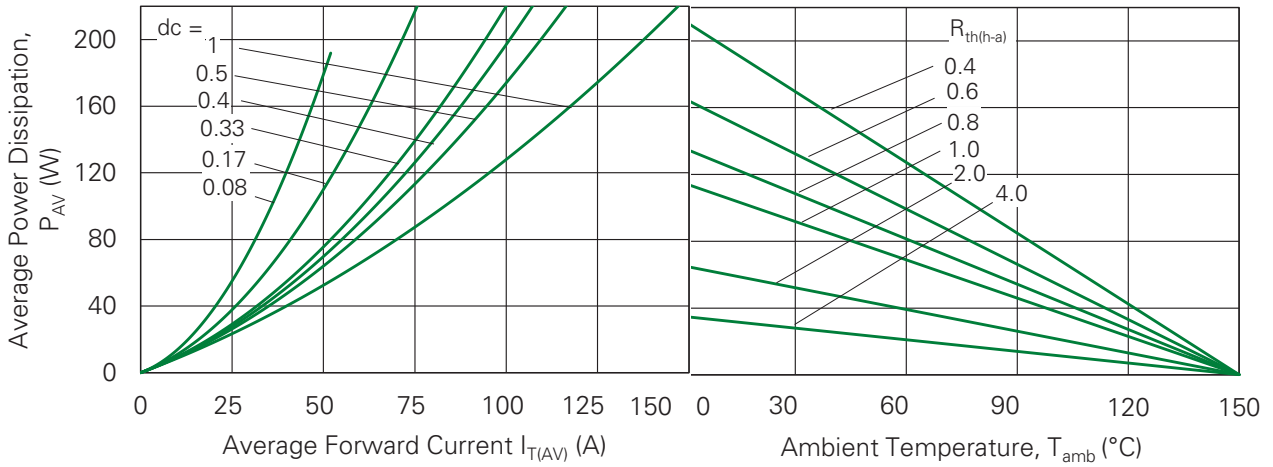
Symbol	Characteristics	Value	Units
V <sub>0 max</sub>	Threshold Voltage	0.82	V
R <sub>0 max</sub>	Slope Resistance <sup>1</sup>	2.5	mΩ

Note 1: On die level

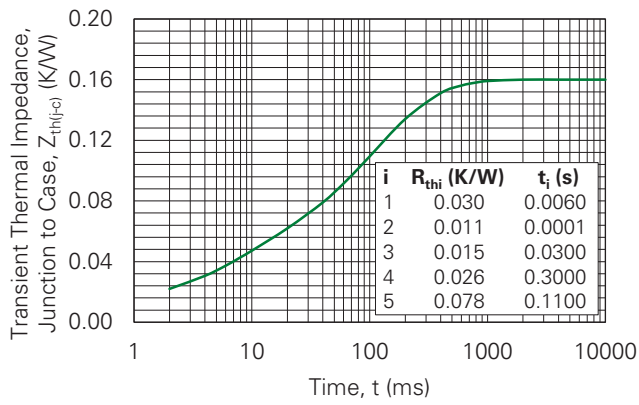
Characteristic Curves



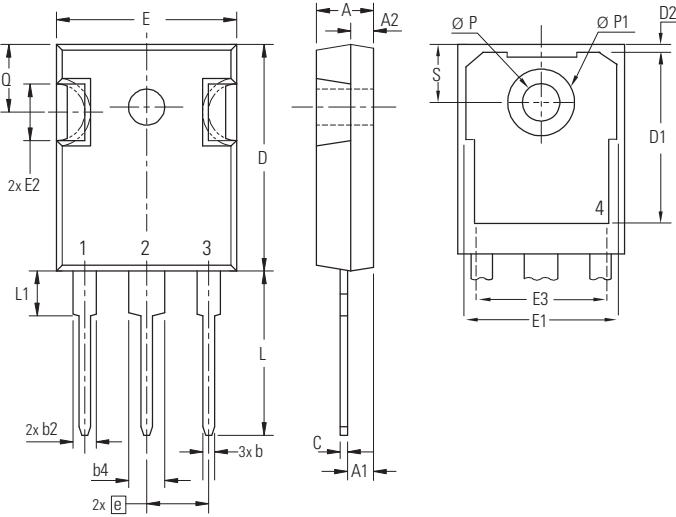
**Figure 7a. Power Dissipation vs. Output Current** **Figure 7b. Power Output vs. Ambient Temperature**



**Figure 8. Transient Thermal Impedance, Junction to Case**

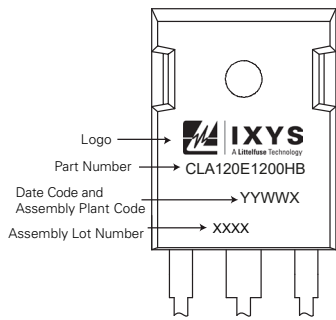


**Package Dimensions** (TO-247-3L)



Symbol	Millimeters		Inches	
	Min.	Max.	Min.	Max.
A	4.70	5.30	0.185	0.209
A1	2.21	2.59	0.087	0.102
A2	1.50	2.49	0.059	0.098
b	0.99	1.40	0.039	0.055
b2	1.65	2.39	0.065	0.094
b4	2.59	3.43	0.102	0.135
C	0.38	0.89	0.015	0.035
D	20.79	21.45	0.819	0.845
D1	13.07	-	0.515	-
D2	0.51	1.35	0.020	0.053
e	5.46 BSC		0.215 BSC	
E	15.48	16.24	0.610	0.640
E1	13.45	-	0.530	-
E2	4.31	5.48	0.170	0.216
L	19.80	20.30	0.780	0.800
L1	-	4.49	-	0.177
Q	5.38	6.19	0.212	0.244
S	6.14 BSC		0.242 BSC	
ØP	3.55	3.65	0.140	0.144
ØP1	-	7.39	-	0.29

**Part Numbering and Marking**



- C = Thyristor (SCR)
- L = High Efficiency Thyristor
- A = Voltage Class (up to 1200 V)
- 120 = Current Rating (A)
- E = Single Thyristor
- 1200 = Reverse Voltage (V)
- HB = Package (TO-247AD-3L)

**Packing Options**

Part Number	Marking	Packing Mode	Quantity
CLA120E1200HB	CLA120E1200HB	Tube	30 pcs

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Part of:

