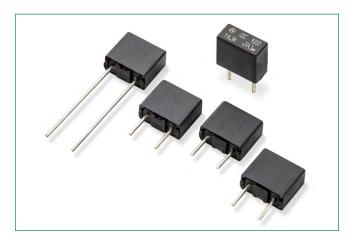
400 Series TE5® Time-Lag Fuse





Web Resources



Download ECAD models, order samples, and find technical recources at www.littelfuse.com

Electrical Characteristics

Opening Time
1 Hour, Minimum
120 Secs., Maximum
400 ms, Minimum; 10 Secs., Maximum
150 ms, Minimum; 3 Secs., Maximum
20 ms, Minimum; 150 ms, Maximum

Description

The 400 Series TE5® Fuse is a Time-Lag type subminiature fuse that is designed for overcurrent protection. It is rated 250V and meets the requirements of IEC 60127-3.

Features & Benefits

- Halogen free, Lead-free and RoHS compliant
- Reduced PCB space requirements
- Direct solderable or plug-in versions
- Low internal resistance
- Shock safe casing
- Vibration resistant

- High Breaking Capacity up to 130A at 250VAC
- Internationally approved
- Recognized to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14
- Conforms to IEC/EN/J/K 60127-1 and EC/EN/J/K 60127-3

Applications

- Battery chargers
- Consumer electronics
- Power supplies
- Industrial controllers

Agency Approvals

Agency	Agency File Number	Ampere Range			
c FL °us	E67006	0.50A - 6.3A			
⟨PS⟩ E	JD 60161567	1A - 6.3A			
\triangle	50532159	0.50A - 6.3A			
(€	N/A	0.5A - 6.3A			
@	2020970207000059	0.50A - 6.3A			
	SU05024-9004 SU05024-9003 SU05024-9001 SU05024-10003 SU05024-9002	0.50A – 0.80A 1A – 2.5A 3.15A 4A – 5A 6.3A			
UK CA	N/A	0.5A - 6.3A			

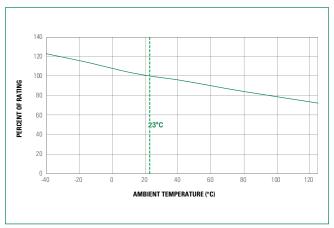
Electrical Characteristics

		B		Voltage	Power Melting	Agency Approvals								
•	Rated Current	Anstiov	Breaking Capacity	Nominal Cold Resistance (Ohms)	Drop Dissipation Integral $1.0 \times I_N$ $1.0 \times I_N$ $10 \times I_N$	•	c '711 " us	⟨PS⟩ E	A	(1)		UK	Œ	
0.5	0.5A	250		0.1950	165	297	2.170	Х	-	Х	Х	X	X	X
0800	0.8A	250		0.1003	116	387	6.720	Х	-	Х	Х	X	X	X
1100	1.00A	250		0.0808	89	432	10.70	Х	Х	Х	Х	X	Х	Х
1125	1.25A	250		0.0562	76	411	14.44	Х	X	Х	Х	X	X	X
1160	1.60A	250		0.0384	76	601	21.75	X	X	Х	Х	X	X	X
1200	2.00A	250	130A @250VAC	0.0292	75	758	46.00	X	X	Х	X	X	X	X
1250	2.50A	250	@230VAC	0.0216	61	683	61.94	X	Х	Х	Х	X	X	X
1315	3.15A	250		0.0167	55	921	101.61	X	X	Х	Х	X	Х	Х
1400	4.00A	250		0.0124	65	936	133.40	X	Х	Х	Х	Х	X	Х
1500	5.00A	250		0.0098	56	948	216.50	X	Х	Х	X	Х	X	Х
1630	6.30A	250		0.0072	48	926	323.08	X	Х	Х	Х	Х	X	Х



400 Series TE5® Time-Lag Fuse

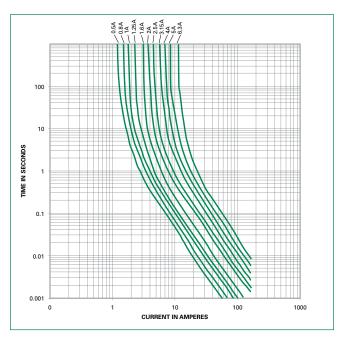
Temperature Re-rating Curve



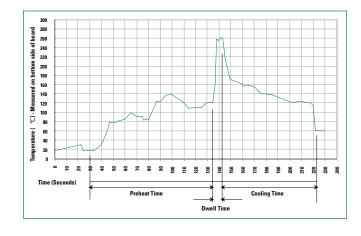
Note

1. Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100°C
Temperature Maximum:	150°C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260°C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.



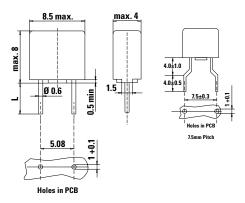
400 Series TE5® Time-Lag Fuse

Product Characteristics

Materials	Base/Cap: Thermoplastic Polyamide, UL 94 V-0 Round Pins: Copper, Tin-plated
Lead Pull Strength	10 N (IEC 60068-2-21)
Solderability	260°C, ≤ 3s. (Wave) 350°C, ≤ 3s. (Soldering Iron)
Soldering Heat Resistance	260°C, 10s. (IEC 60068-2-20) 350°C, 3s. (Soldering Iron)

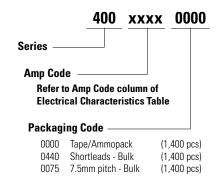
Operating Temperature	-40°C to +125°C (Consider re-rating)
Climatic Category	-40°C to +85°C/21 days (IEC 60068-1, -2-1, -2-2, -2-78)
Stock Conditions	+10°C to +60°C relative humidity 75% yearly average, without dew, maximum value for 30 days – 95%
Vibration Resistance	24 cycles at 15 min. each (IEC 60028-2-6) 10–60Hz at 0.75mm amplitude 20–2000Hz at 10g acceleration

Dimensions



Long Leads (L=18.8±0.3mm) Short Leads (L=4.3±0.3mm)

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
		400 Series		
Tape & Ammopack	N/A	1,400	0000	N/A
Short Leads	N/A	1,400	0440	N/A
7.5 mm Pitch	N/A	1,400	0075	N/A

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