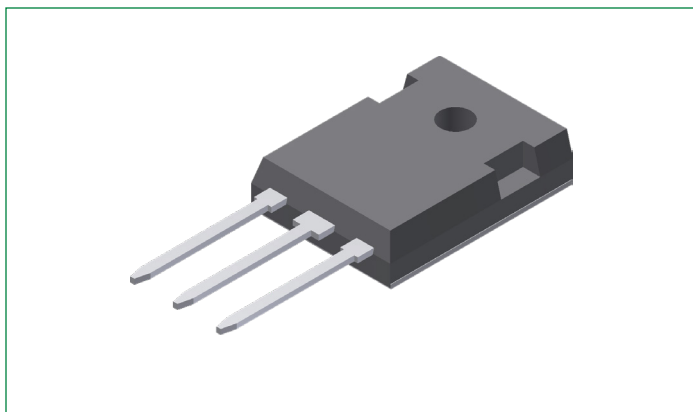


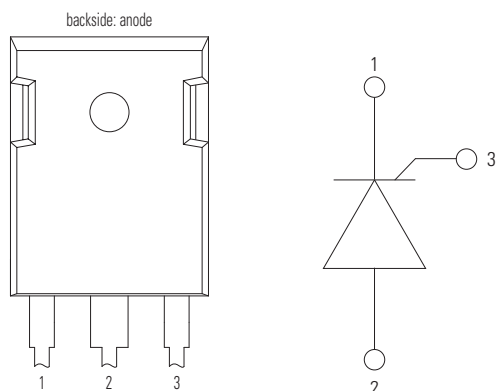
# CLA50E1200HB

## 1200 V, 50 A High Efficiency Thyristor

RoHS



### Pinout Diagram (TO-247-3L)



1: Cathode; 2: Anode; 3: Gate

### Description

CLA50E1200HB is a 1200 V, 50 A high-efficiency thyristor featuring planar passivated chip technology in a TO-247-3L package. The device delivers low conduction losses, high surge current capability, and reliable operation for line-frequency power conversion and control applications.

### Features:

- Blocking voltage up to 1200 V
- Low forward voltage drop of 1.27 V @  $T_{vj} = 125^\circ\text{C}$
- Extended surge current capability of 700 A
- Planar passivated chip technology

### Benefits:

- Suitable for high-voltage power conversion
- Low conduction losses; improved system efficiency
- Improved overload withstand capability
- Enhanced long-term reliability

### Applications:

- Line rectification 50/60 Hz
- AC motor soft starters
- DC motor drives
- AC power controllers
- Power converters

### Package:

- RoHS compliant
- Epoxy meets UL 94V-0
- Industry standard TO-247 package

### Product Summary

| Characteristic | Value | Unit |
|----------------|-------|------|
| $V_{RRM}$      | 1200  | V    |
| $I_{T(AV)}$    | 50    | A    |
| $V_T$          | 1.27  | V    |

**Maximum Ratings** ( $T_{vj} = 25\text{ °C}$  unless otherwise specified)

| Symbol            | Characteristics                                      | Conditions                                                                                                                                                           |                                            | Value      | Units             |
|-------------------|------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|------------|-------------------|
| $V_{RRM}/V_{DRM}$ | Repetitive Peak Reverse / Peak Off-State Voltage     | $T_{vj} = 25\text{ °C}$                                                                                                                                              |                                            | 1200       | V                 |
| $V_{RSM}/V_{DSM}$ | Non-Repetitive Peak Reverse / Peak Off-State Voltage | $T_{vj} = 25\text{ °C}$                                                                                                                                              |                                            | 1300       | V                 |
| $I_R / I_D$       | Reverse Current / Off-State Current                  | $V_{R/D} = 1200\text{ V}$                                                                                                                                            | $T_{vj} = 25\text{ °C}$                    | 50         | $\mu\text{A}$     |
|                   |                                                      |                                                                                                                                                                      | $T_{vj} = 125\text{ °C}$                   | 4          | mA                |
| $I_{T(RMS)}$      | R.M.S On-State Current                               | 180° Sine; $T_C = 125\text{ °C}$ ; $T_{vj} = 150\text{ °C}$                                                                                                          |                                            | 79         | A                 |
| $I_{T(AV)}$       | Average On-State Current                             |                                                                                                                                                                      |                                            | 50         |                   |
| $I_{T(RMS)}$      | Terminal RMS Current                                 | –                                                                                                                                                                    |                                            | 70         | A                 |
| $I_{TSM}$         | Non-Repetitive Surge On-State Current                | $T_{vj} = 45\text{ °C}$                                                                                                                                              | t = 10 ms, 50 Hz sine, $V_R = 0\text{ V}$  | 650        | A                 |
|                   |                                                      |                                                                                                                                                                      | t = 8.3 ms, 60 Hz sine, $V_R = 0\text{ V}$ | 700        |                   |
|                   |                                                      | $T_{vj} = 150\text{ °C}$                                                                                                                                             | t = 10 ms, 50 Hz sine, $V_R = 0\text{ V}$  | 555        |                   |
|                   |                                                      |                                                                                                                                                                      | t = 8.3 ms, 60 Hz sine, $V_R = 0\text{ V}$ | 595        |                   |
| $I^2t$            | $I^2t$ Value                                         | $T_{vj} = 45\text{ °C}$                                                                                                                                              | t = 10 ms, 50 Hz sine, $V_R = 0\text{ V}$  | 2.12       | kA <sup>2</sup> s |
|                   |                                                      |                                                                                                                                                                      | t = 8.3 ms, 60 Hz sine, $V_R = 0\text{ V}$ | 2.04       |                   |
|                   |                                                      | $T_{vj} = 150\text{ °C}$                                                                                                                                             | t = 10 ms, 50 Hz sine, $V_R = 0\text{ V}$  | 1.54       |                   |
|                   |                                                      |                                                                                                                                                                      | t = 8.3 ms, 60 Hz sine, $V_R = 0\text{ V}$ | 1.48       |                   |
| $di/dt_{cr}$      | Critical Rate of Rise of On-State Current            | $t_p = 200\text{ }\mu\text{s}$ ; f = 50 Hz;<br>$di_G/dt = 0.3\text{ A}/\mu\text{s}$ ; $I_G = 0.3\text{ A}$ ;<br>$T_{vj} = 150\text{ °C}$ ; $V = \frac{2}{3} V_{DRM}$ | Repetitive, $I_T = 150\text{ A}$           | 150        | A/ $\mu\text{s}$  |
|                   |                                                      |                                                                                                                                                                      | Non-repetitive, $I_T = 50\text{ A}$        | 500        |                   |
| $dv/dt_{cr}$      | Critical Rate of Rise of On-State Voltage            | $V = \frac{2}{3} V_{DRM}$ , $R_{GK} = \infty$ ,<br>method 1 (linear voltage rise), $T_{vj} = 150\text{ °C}$                                                          |                                            | 1000       | V/ $\mu\text{s}$  |
| $P_{GM}$          | Peak Gate Power Dissipation                          | $T_C = 150\text{ °C}$                                                                                                                                                | $t_p = 30\text{ }\mu\text{s}$              | 10         | W                 |
|                   |                                                      |                                                                                                                                                                      | $t_p = 300\text{ }\mu\text{s}$             | 5          |                   |
| $P_{G(AV)}$       | Average Gate Power Dissipation                       | $T_C = 150\text{ °C}$                                                                                                                                                |                                            | 0.5        | W                 |
| $P_{tot}$         | Total Power Dissipation                              | $T_C = 25\text{ °C}$                                                                                                                                                 |                                            | 500        | W                 |
| $T_{vj}$          | Virtual Junction Temperature Range                   | –                                                                                                                                                                    |                                            | –40 to 150 | °C                |
| $T_{stg}$         | Storage Temperature Range                            | –                                                                                                                                                                    |                                            | –40 to 150 | °C                |

**Electrical Characteristics - Static** ( $T_{vj} = 25\text{ }^{\circ}\text{C}$  unless otherwise specified)

| Symbol     | Characteristics                | Conditions                                                                                                                 |                      | Value |      |      | Units |    |
|------------|--------------------------------|----------------------------------------------------------------------------------------------------------------------------|----------------------|-------|------|------|-------|----|
|            |                                |                                                                                                                            |                      | Min.  | Typ. | Max. |       |    |
| $V_T$      | On-State Voltage               | $T_{vj} = 25\text{ }^{\circ}\text{C}$                                                                                      | $I_T = 50\text{ A}$  | —     | —    | 1.32 | V     |    |
|            |                                |                                                                                                                            | $I_T = 100\text{ A}$ | —     | —    | 1.60 |       |    |
|            |                                | $T_{vj} = 125\text{ }^{\circ}\text{C}$                                                                                     | $I_T = 50\text{ A}$  | —     | —    | 1.27 |       |    |
|            |                                |                                                                                                                            | $I_T = 100\text{ A}$ | —     | —    | 1.65 |       |    |
| $V_{GT}$   | Gate Trigger Voltage           | $T_{vj} = 25\text{ }^{\circ}\text{C}$                                                                                      | $V_D = 6\text{ V}$   | —     | —    | 1.5  | V     |    |
|            |                                | $T_{vj} = -40\text{ }^{\circ}\text{C}$                                                                                     |                      | —     | —    | 1.6  |       |    |
| $V_{GD}$   | Gate Non-trigger Voltage       | $V_D = \frac{2}{3} V_{DRM}, T_{vj} = 150\text{ }^{\circ}\text{C}$                                                          |                      | —     | —    | 0.2  | V     |    |
| $V_{(TO)}$ | Threshold Voltage <sup>1</sup> | $T_{vj} = 150\text{ }^{\circ}\text{C}$                                                                                     |                      | —     | —    | 0.88 | V     |    |
| $r_T$      | Slope Resistance <sup>1</sup>  | $T_{vj} = 150\text{ }^{\circ}\text{C}$                                                                                     |                      | —     | —    | 7.7  | mΩ    |    |
| $I_{GD}$   | Gate Non-trigger Current       | $V_D = \frac{2}{3} V_{DRM}, T_{vj} = 150\text{ }^{\circ}\text{C}$                                                          |                      | —     | —    | 3    | mA    |    |
| $I_{GT}$   | Gate Trigger Current           | $T_{vj} = 25\text{ }^{\circ}\text{C}$                                                                                      | $V_D = 6\text{ V}$   | —     | —    | 50   | mA    |    |
|            |                                | $T_{vj} = -40\text{ }^{\circ}\text{C}$                                                                                     |                      | —     | —    | 80   |       |    |
| $I_L$      | Latching Current               | $t_p = 10\text{ }\mu\text{s}; I_G = 0.3\text{ A}; di_G/dt = 0.3\text{ A}/\mu\text{s}; T_{vj} = 25\text{ }^{\circ}\text{C}$ |                      |       | —    | —    | 300   | mA |
| $I_H$      | Holding Current                | $V_D = 6\text{ V}; R_{GK} = \infty; T_{vj} = 25\text{ }^{\circ}\text{C}$                                                   |                      |       | —    | —    | 150   | mA |

**Note 1:** For power loss calculation only**Electrical Characteristics - Dynamic** ( $T_{vj} = 25\text{ }^{\circ}\text{C}$  unless otherwise specified)

| Symbol   | Characteristics                    | Conditions                                                                                                                                                                                             | Value |      |      | Units         |
|----------|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|------|------|---------------|
|          |                                    |                                                                                                                                                                                                        | Min.  | Typ. | Max. |               |
| $C_j$    | Junction Capacitance               | $V_R = 400\text{ V}, f = 1\text{ MHz}$                                                                                                                                                                 | –     | 25   | –    | pF            |
| $t_{gd}$ | Gate-Controlled Turn-On Delay Time | $V_D = \frac{1}{2} V_{DRM}; I_G = 0.3\text{ A}; di_G/dt = 0.3\text{ A}/\mu\text{s}; T_{vj} = 25\text{ }^{\circ}\text{C}$                                                                               | –     | –    | 2    | $\mu\text{s}$ |
| $t_q$    | Circuit-Commutated Turn-Off Time   | $V_R = 100\text{ V}; I_T = 50\text{ A}; V = \frac{2}{3} V_{DRM}; di/dt = 10\text{ A}/\mu\text{s}; dv/dt = 20\text{ V}/\mu\text{s}; t_p = 200\text{ }\mu\text{s}; T_{vj} = 125\text{ }^{\circ}\text{C}$ | –     | 200  | –    | $\mu\text{s}$ |

**Thermal Characteristics**

| Symbol        | Characteristics                      | Value |      |      | Units |
|---------------|--------------------------------------|-------|------|------|-------|
|               |                                      | Min.  | Typ. | Max. |       |
| $R_{th(j-c)}$ | Thermal Resistance Junction to Case  | –     | –    | 0.25 | K/W   |
| $R_{th(c-h)}$ | Thermal Resistance Case to Heat Sink | –     | 0.3  | –    | K/W   |

**Package**

| Symbol   | Characteristics                        | Conditions | Value |      |      | Units              |
|----------|----------------------------------------|------------|-------|------|------|--------------------|
|          |                                        |            | Min.  | Typ. | Max. |                    |
| $T_{op}$ | Operating Temperature                  | –          | -40   | –    | 125  | $^{\circ}\text{C}$ |
| $M_s$    | Mounting Torque for Screws to Heatsink | –          | 0.8   | –    | 1.2  | Nm/lb.in           |
| $F_c$    | Mounting Force                         | with clip  | 20    | –    | 120  | N                  |
| G        | Weight                                 | –          | –     | 6    | –    | g                  |

## Characteristic Curves

Fig. 1. Typical Forward Characteristics

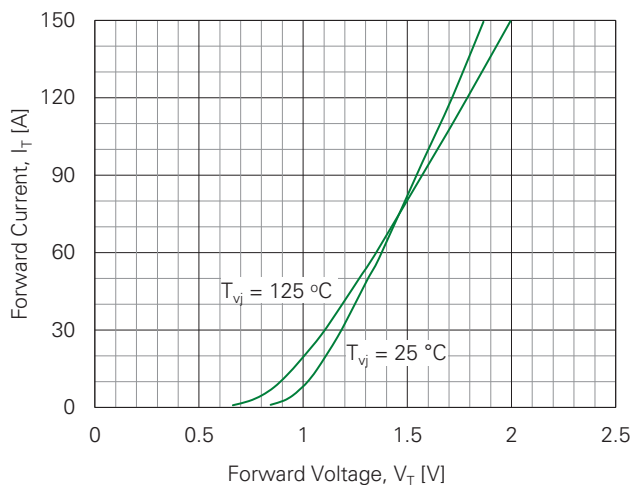


Fig. 2. Typical Surge On-State Current vs. Pulse Width

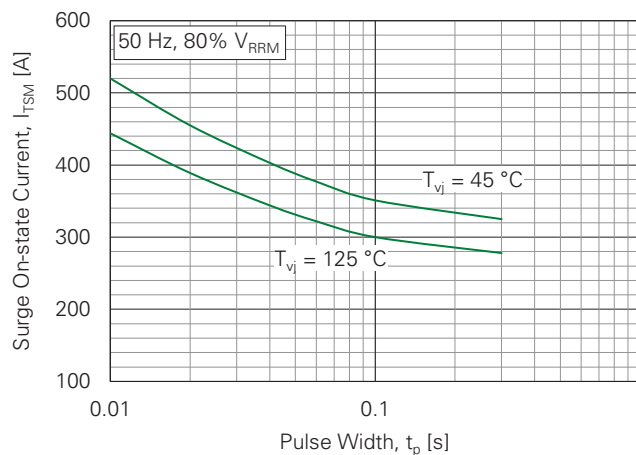
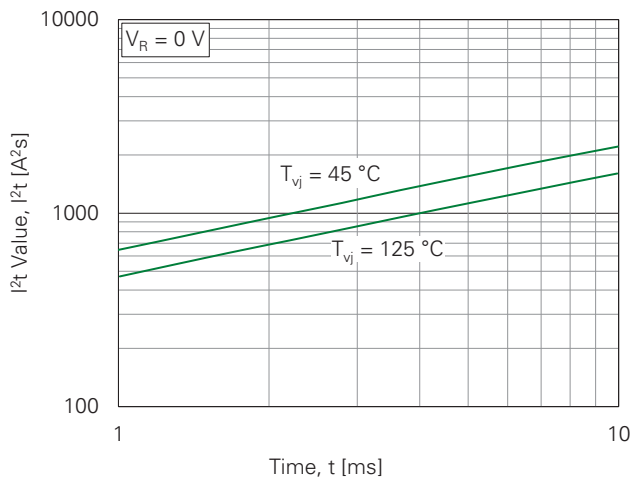
Fig. 3.  $I^2t$  vs. Time

Fig. 4. Typical Gate Trigger Characteristics

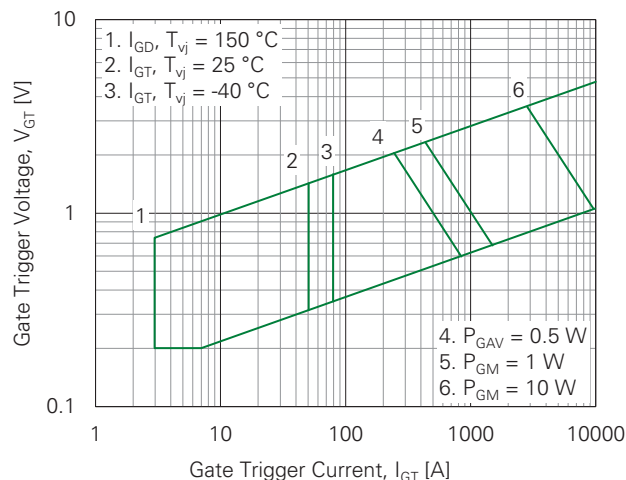
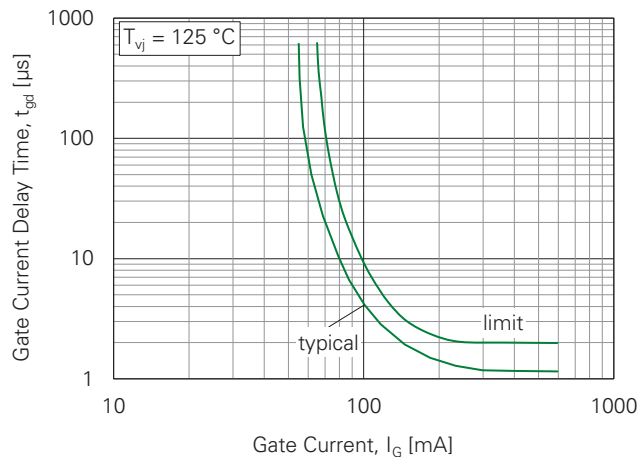
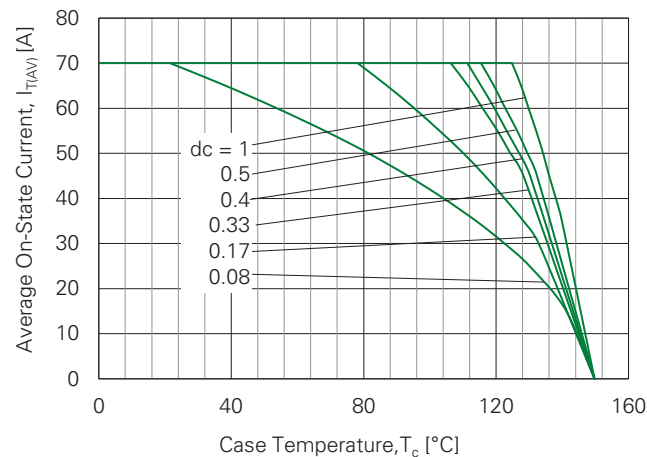
Fig. 5. Typical Gate Current Delay Time  $t_{gd}$  vs. Gate Current

Fig. 6. Average On-State Current vs. Case Temperature



Characteristic Curves

Fig. 7. Average On-State Power Dissipation vs. Average On-State Current

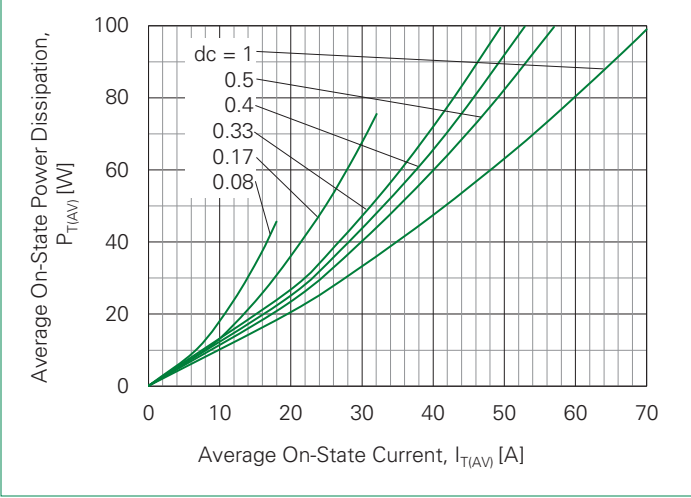


Fig. 8. Average On-State Power Dissipation vs. Ambient Temperature

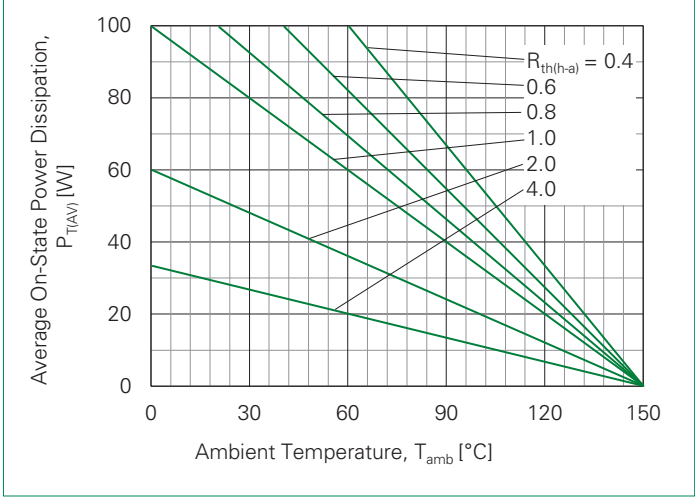
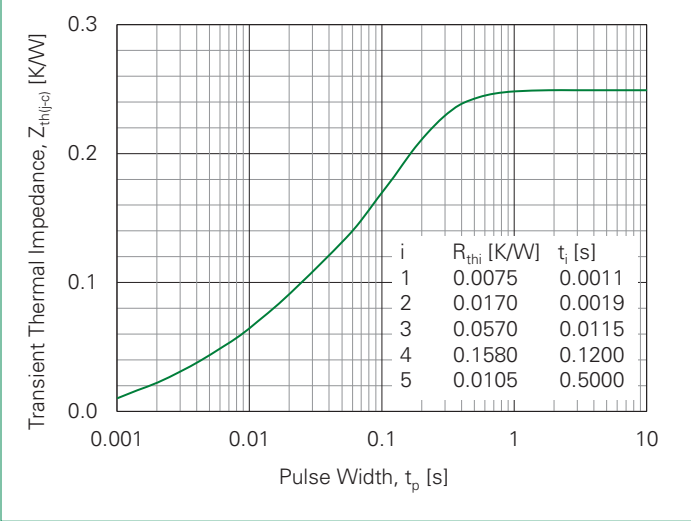
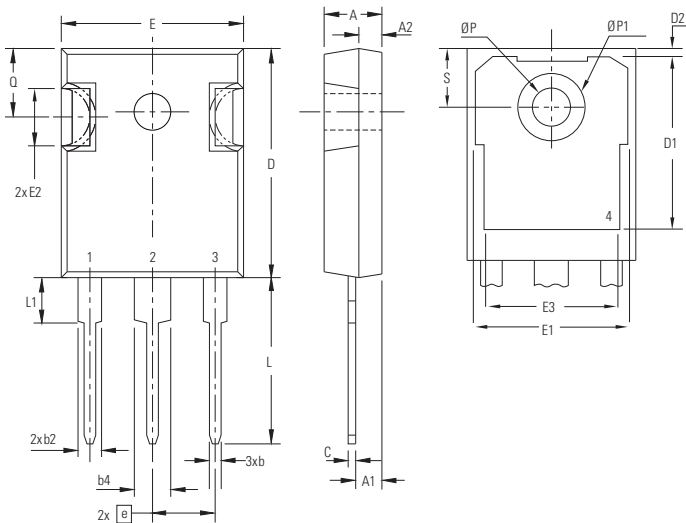


Fig. 9. Typical Transient Thermal Impedance



## Part Outline Drawing (TO-247-3L)



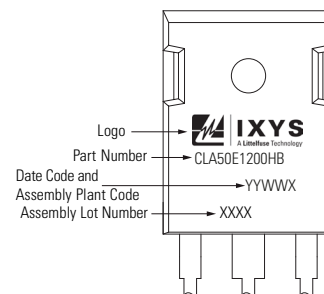
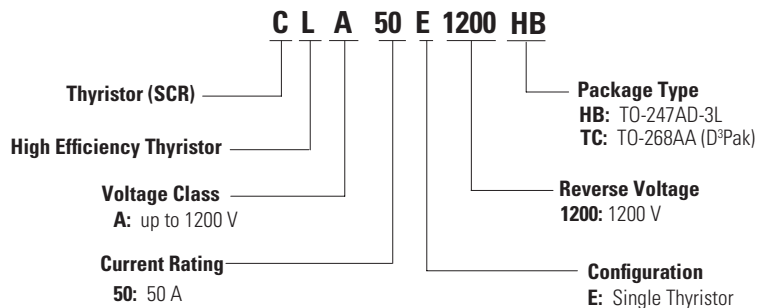
## Product Selector

| Part Number  | Voltage Class | Package                       |
|--------------|---------------|-------------------------------|
| CLA50E1200HB | 1200 V        | TO-247AD-3L                   |
| CLA50E1200TC | 1200 V        | TO-268AA (D <sup>3</sup> PAK) |

## Packing Options

| Part Number  | Marking      | Packing Mode | Quantity |
|--------------|--------------|--------------|----------|
| CLA50E1200HB | CLA50E1200HB | Tube         | 30       |

## Part Numbering and Marking

Equivalent Circuits for Simulation (\*on die level,  $T_{vj} = 150\text{ }^{\circ}\text{C}$ )

| Symbol | Definition        | Thyristor | Units |
|--------|-------------------|-----------|-------|
|        | Threshold voltage | 0.88      | V     |
|        | Slope resistance* | 5.2       | mΩ    |

## Disclaimer Notice

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| Symbol | Millimeters |       | Inches    |       |
|--------|-------------|-------|-----------|-------|
|        | Min.        | Max.  | Min.      | Max   |
| A      | 4.70        | 5.30  | 0.185     | 0.209 |
| A1     | 2.21        | 2.59  | 0.087     | 0.102 |
| A2     | 1.50        | 2.49  | 0.059     | 0.098 |
| b      | 0.99        | 1.40  | 0.039     | 0.055 |
| b2     | 1.65        | 2.39  | 0.065     | 0.094 |
| b4     | 2.59        | 3.43  | 0.102     | 0.135 |
| C      | 0.38        | 0.89  | 0.015     | 0.035 |
| D      | 20.79       | 21.45 | 0.819     | 0.845 |
| D1     | 13.07       | –     | 0.515     | –     |
| D2     | 0.51        | 1.35  | 0.020     | 0.053 |
| e      | 5.45 BSC    |       | 0.215 BSC |       |
| E      | 15.48       | 16.24 | 0.610     | 0.640 |
| E1     | 13.45       | –     | 0.530     | –     |
| E2     | 4.31        | 5.48  | 0.170     | 0.216 |
| E3     | –           | 13.43 | –         | 0.529 |
| L      | 19.80       | 20.30 | 0.780     | 0.800 |
| L1     | –           | 4.49  | –         | 0.177 |
| Q      | 5.38        | 6.19  | 0.212     | 0.244 |
| S      | 6.14 BSC    |       | 0.242 BSC |       |
| ØP     | 3.55        | 3.65  | 0.140     | 0.144 |
| ØP1    | –           | 7.39  | –         | 0.29  |