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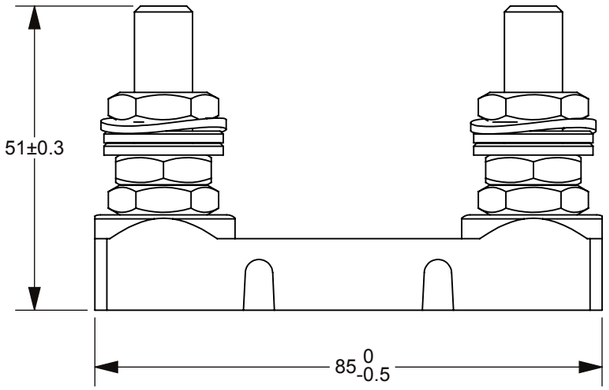
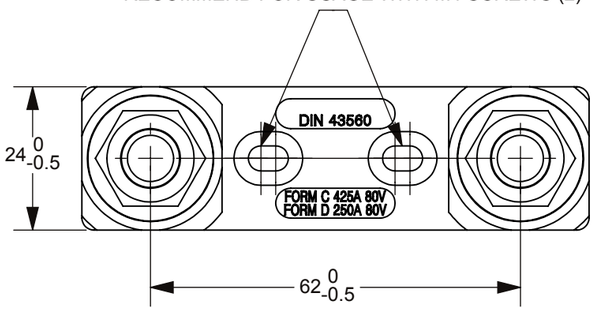
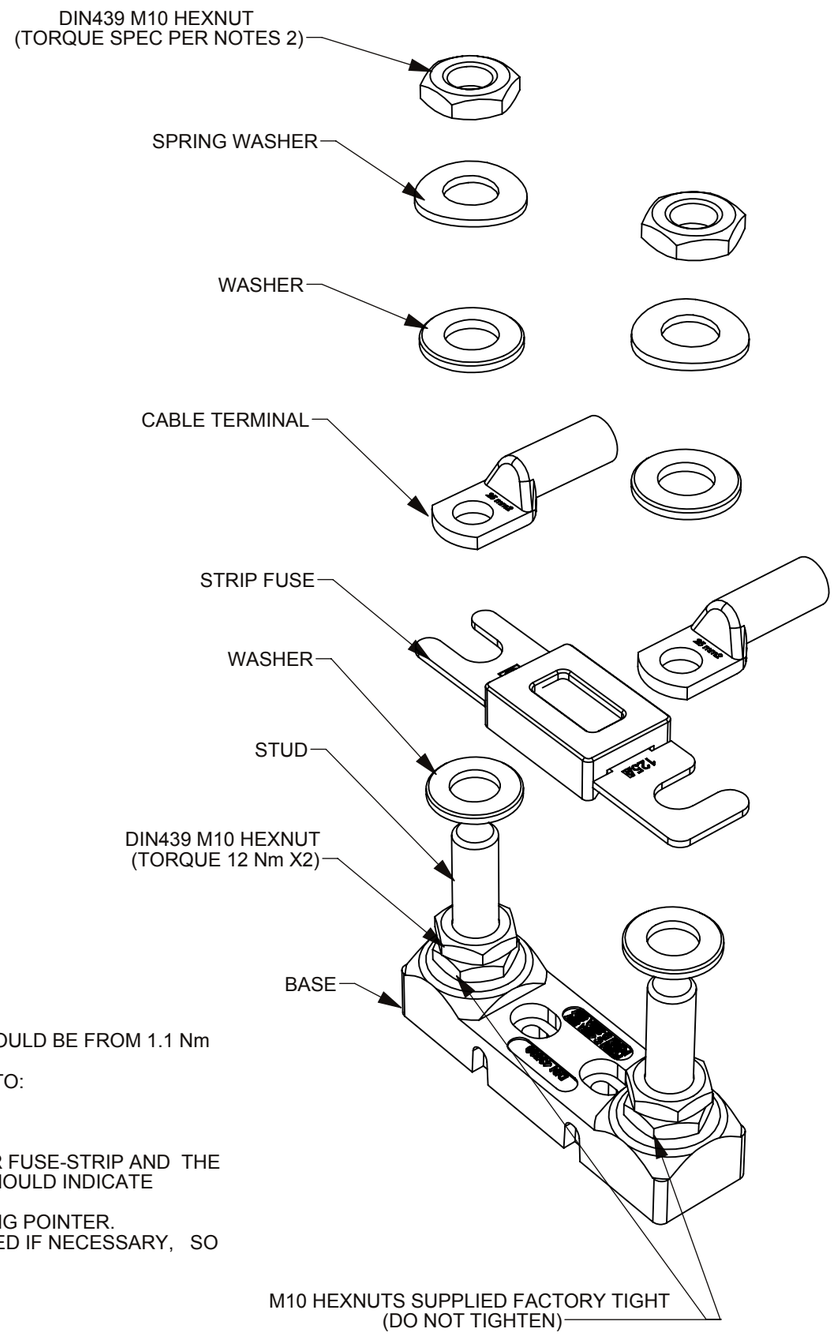
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	GCF518627 UPDATE TORQUE SPEC & NOTES & ASSEMBLY, REDRAW IN SOLIDWORKS A HOANG	8/DEC/2017	J THOMAS



RECOMMEND FOR USAGE WITH M4 SCREWS (2)





NOTES:

1. THE M4 SCREWS WHEN ASSEMBLING THE FUSE HOLDER TO VEHICLES SHOULD BE FROM 1.1 Nm TO 5 Nm (MAXIMUM) PER ISO 898, PER BOLT STRENGTH MARKINGS.
2. THE MAXIMUM TORQUE OF THE FUSE-STRIP ON FUSE-HOLDER AMOUNTS TO:
   35 A UP TO 63A: MAXIMUM 5Nm
   80A UP TO 100A: MAXIMUM 8Nm
   FROM 125A: MAXIMUM 10Nm
3. THESE TORQUES APPLY ONLY UNDER THE PREREQUISITE THAT BOTH THR FUSE-STRIP AND THE CABLE TERMINALS ARE SECURED AGAINST ROTATION. THE FUSE-STRIP SHOULD INDICATE AFTERWARDS NO VISIBLE DEFORMATIONS.
4. THE INDICATED VALUES WERE TAKEN WITH A TORQUE KEY WITH DRAGGING POINTER.
5. WHEN USING OTHER ASSEMBLY METHODS, THE TORQUE IS TO BE REDUCED IF NECESSARY, SO THAT NOT TO DEFORM THE FUSE-STRIP.
6. FOR ASSEMBLY DETAIL REFER TO INSTALLATION INSTRUCTION BULLETIN.

NO.	COMPONENT NO.	COMPONENT NAME	QTY/M	U/M

INTERPRET DRAWING TO ANSI/ASME Y14.5-1994.	
●	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENTAND TRACKINGTO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS
CP	DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE

DIMENSION MM, TOLERANCES UNLESS OTHERWISE SPECIFIED
ONE PLACE DECIMAL ± 0.5 THREE PLACES DECIMAL ± 0.100
TWO PLACES DECIMAL ± 0.20 ANGULAR ± 2°

-	NAME	DATE
DRAWN	A HOANG	8 DEC 2017
CHECKED	A HOANG	8 DEC 2017
	-	-
	-	-
	-	-

THIRD ANGLE PROJECTION

Littelfuse
Expertise Applied | Answers Delivered

TITLE
HOLDER FOR STRIP FUSE

SIZE	DWG. NO.	REV.
B	OL 177.5721.0001	A

DO NOT SCALE DRAWING | SCALE 1:1 | SHEET 1 OF 1