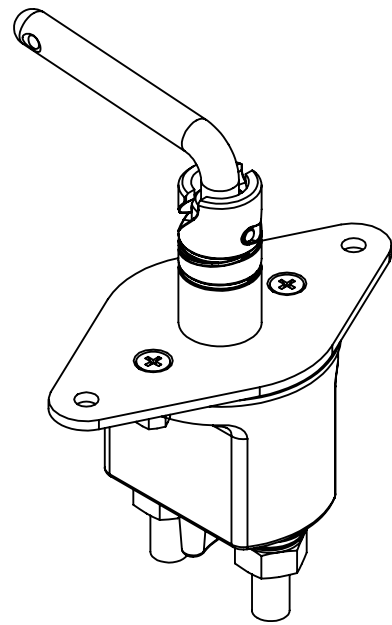
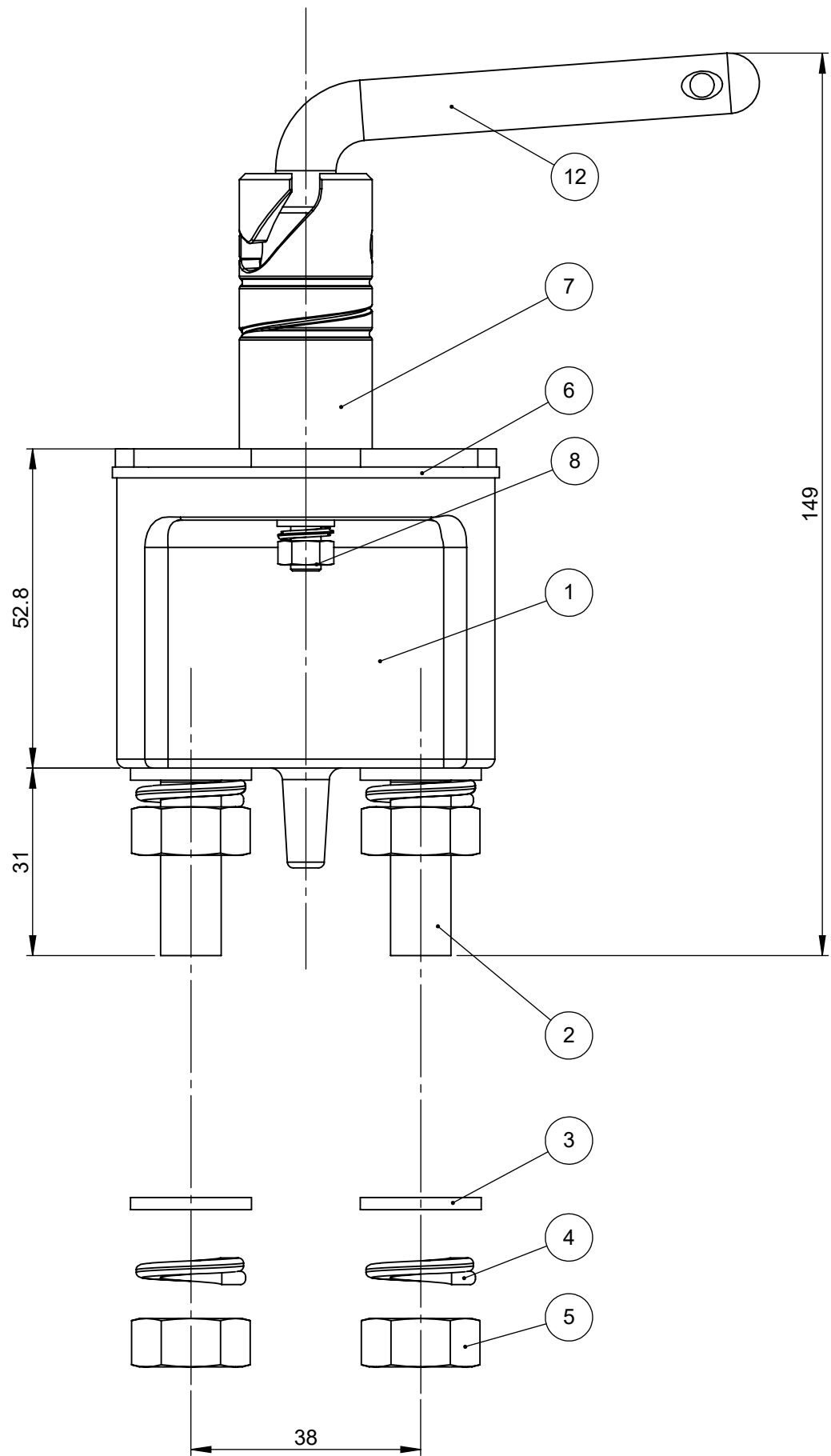
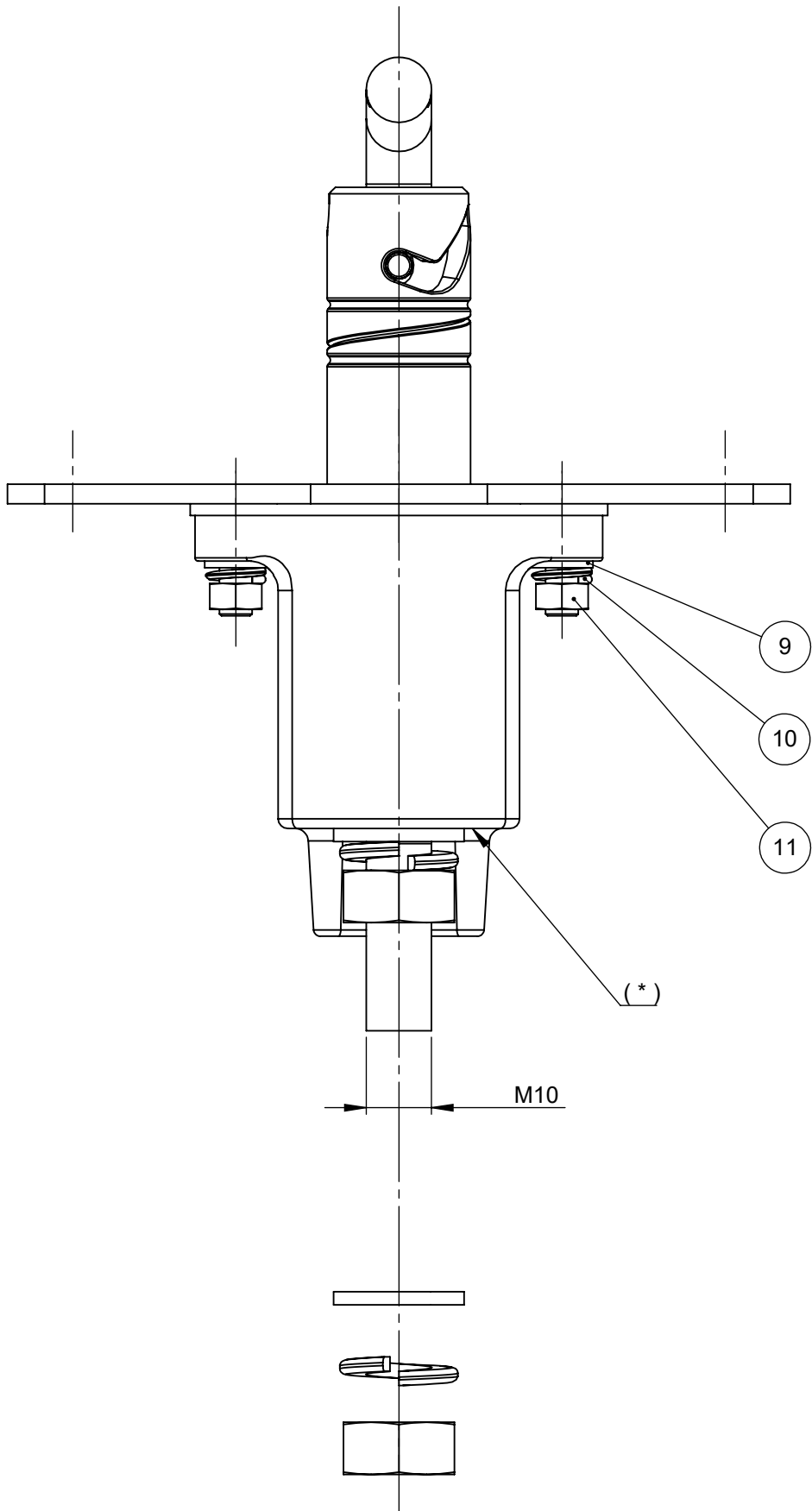


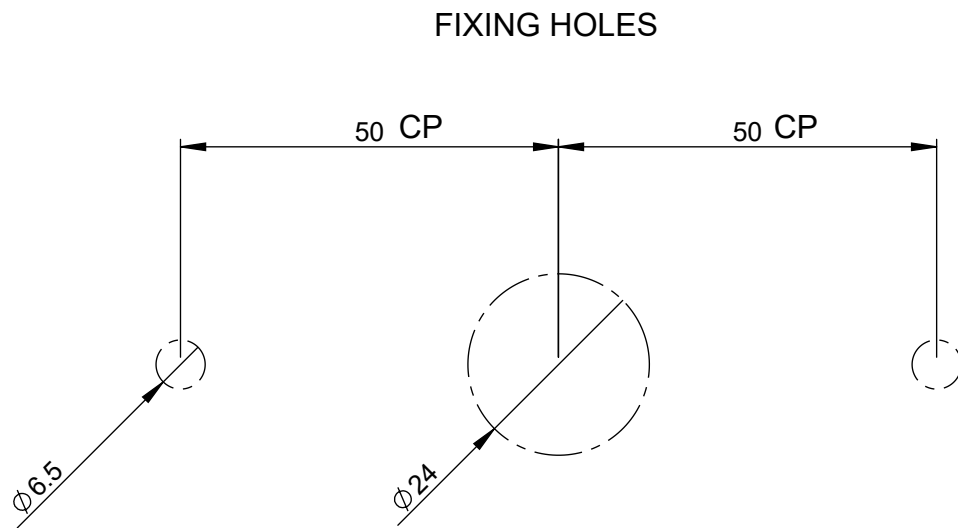
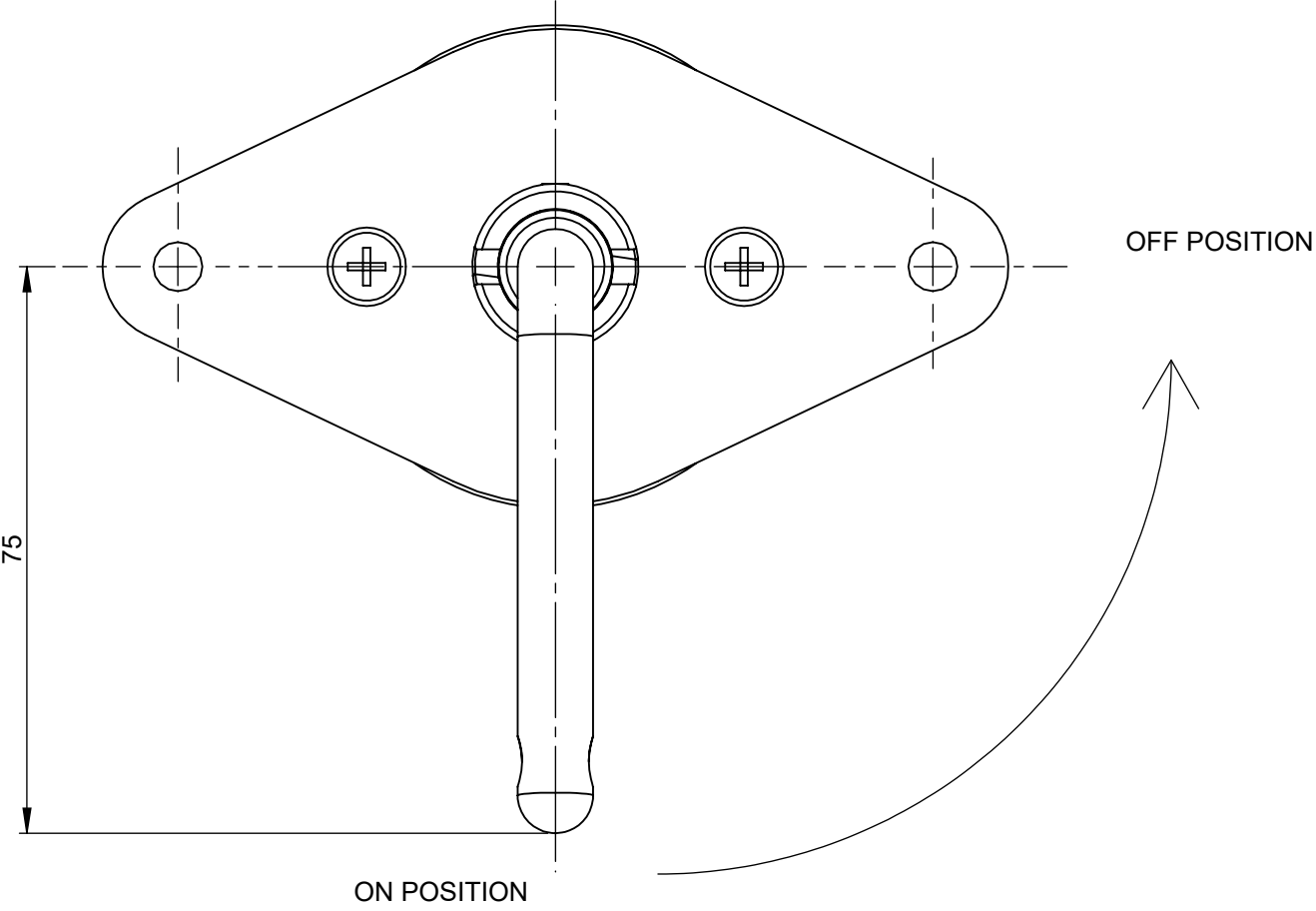
REVISIONS				
REV.	DESCRIPTION	DATE	DESIGNED	APPROVED
A	First issue of outline drawing	27-May-20	L.Dal Molin	M.Tinto



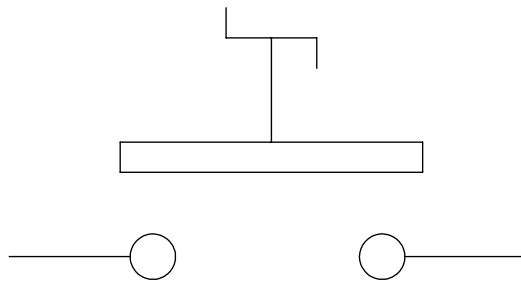
SCALE 1:2

PRESCRIPTIONS
- (*) Marking of date of manufacturing on either side
-Nominal voltage: 14V ÷ 28V
-Maximum direct current: 250A
-Maximum short time current: 2000A for 5sec at 23°C
-Number of electrical operations: 5000
-Number of mechanical operations: 5000
- Maximum torque of closing nuts M10 provided in the kit: 22 ± 1.1 Nm
-Maximum torque of closing nuts M6: 8 ± 1 Nm
- Torque of handle 3.5 ± 2 Nm at 23°C

12	08099800	Lever complete	Steel	1	EA
11		Nut M5	Steel	2	EA
10		Spring washer To 5	Steel	2	EA
9		Plain washer Tc 5.3x9	Steel	2	EA
8		Screw M5x20	Steel	2	EA
7		Upper body cam	Steel	1	EA
6		Gasket	Silicone rubber	1	EA
5		Nut M10	Steel	4	EA
4		Spring washer To 10	Steel	4	EA
3		Washer Te 10.5x20	Steel	4	EA
2		M10 fixed contact screw	Copper	2	EA
1		2xM10 contact holder long flame	Phenolic resin	1	EA
POS.	P/N	DESCRIPTION	MATERIAL	Q.TY	U/M

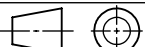


ELECTRICAL DIAGRAM



SAP drawing number:

Material and treatments:

DIMENSIONS AND TOLERANCES IN MILLIMETERS, DEFINED ACCORDING TO ISO 1101-2017.							
linear dimensions							
0,5 3	>3 6	>6 30	>30 120	>120 400	>400 1000	>1000 2000	
±0,2	±0,3	±0,5	±0,8	±1,2	±2	±3	
angle (for range of lengths)							
up to 10	>10 50	>50 120	>120 400	>400 1000	>1000 2000	>2000 4000	
±1°30'	±1°	±0°30'	±0°15'	±0°15'	±0°15'	±0°15'	
●	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL						
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL						
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE						
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENTAND TRACKINGTO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS						
CP	DENOTES CP DIMENSIONS. -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE						
NAME		DATE		 Littelfuse® Expertise Applied Answers Delivered			
DRAWN	L. Dal Molin		08-Apr-19				
CHECKED	-		-				
-	-		-				
FORM NO. CVP-PE40-0013 REV A				TITLE			
FIRST ANGLE PROJECTION				MANUAL MAIN SWITCH IGC/250F			
				SIZE: A2	DWG. NO. OL-08098800	OUTLINE REV. A	
DO NOT SCALE DRAWING				SCALE 1:1		SHEET 1 OF 1	