

Data Sheet Issue: 1

# High Power Sonic FRD Type E0460QC45E

# Absolute Maximum Ratings

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
V <sub>RRM</sub>	Repetitive peak reverse voltage, (note 1)	4500	V
Vrsm	Non-repetitive peak reverse voltage, (note 1)	4600	V
V <sub>R(d.c.)</sub>	Maximum reverse d.c. voltage (note 1)	2800	V

	OTHER RATINGS (note 6)	MAXIMUM LIMITS	UNITS
I <sub>F(AV)M</sub>	Mean forward current, T <sub>sink</sub> =55°C, (note 2)	533	А
IF(AV)M	Mean forward current. T <sub>sink</sub> =100°C, (note 2)	328	А
IF(AV)M	Mean forward current. T <sub>sink</sub> =100°C, (note 3)	173	А
IF(AV)M	Mean forward current. T <sub>sink</sub> =100°C, (note 4)	227	А
IF(RMS)	Nominal RMS forward current, T <sub>sink</sub> =25°C, (note 2)	1007	А
I <sub>F(d.c.)</sub>	D.C. forward current, T <sub>sink</sub> =25°C, (note 4)	897	А
I <sub>FSM</sub>	Peak non-repetitive surge $t_p=10$ ms, $V_{RM}=60\% V_{RRM}$ , (note 6)	6800	Α
IFSM2	Peak non-repetitive surge $t_p=10ms$ , $V_{RM} \le 10V$ , (note 6)	7480	А
l²t	$I^{2}t$ capacity for fusing t <sub>p</sub> =10ms, V <sub>RM</sub> =60%V <sub>RRM</sub> , (note 6)	231×10 <sup>3</sup>	A <sup>2</sup> s
l²t	$I^{2}t$ capacity for fusing $t_{p}$ =10ms, $V_{RM}$ ≤10V, (note 6)	280×10 <sup>3</sup>	A <sup>2</sup> s
Prr	Maximum non-repetitive peak reverse recovery power, (note 8)	1.8	MW
T <sub>j op</sub>	Operating temperature range	-40 to +140	°C
T <sub>stg</sub>	Storage temperature range	-40 to +150	°C

Notes:-

- 1) De-rating factor of 0.13% per °C is applicable for T<sub>j</sub> below 25°C.
- 2) Double side cooled, single phase; 50Hz, 180° half-sinewave.
- 3) Anode side cooled, single phase; 50Hz, 180° half-sinewave.
- 4) Cathode side cooled, single phase; 50Hz, 180° half-sinewave.
- 5) Double side cooled.
- 6) Half-sinewave, 140°C  $T_j$  initial.
- 7) Current (IF) ratings have been calculated using  $V_{T0}$  and  $r_T$  (see page 2)
- 8) T<sub>j</sub>=T<sub>jop</sub>, I<sub>F</sub>=460A, di/dt=2000A/µs V<sub>r</sub>=2800V and L<sub>s</sub>=250nH. Test circuit and sample waveform are shown in diagram
  1. IGBT type T0510VB45E used as switch.



# **Characteristics**

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS (Note 1)	UNITS
v		-	3.25	3.45	IFM=460A	N
Vfm	Maximum peak forward voltage	-	-	4.85	I <sub>FM</sub> =920A	V
V <sub>T0</sub>	Threshold voltage	-	-	2.246	Current range 533A - 1599A (Note 2)	V
r⊤	Slope resistance	-	-	2.716		mΩ
Vt01	Threshold voltage	-	-	2.15		V
<b>r</b> <sub>T1</sub>	Slope resistance	-	-	2.83	Current range 460A – 1380A	
V <sub>FRM</sub> Maximum for		-	-	540	di/dt = 3000A/µs	
	Maximum forward recovery voltage	-	-	330	di/dt = 3000A/µs, Tj=25°C	V
		-	-	90	Rated V <sub>RRM</sub>	mA
Irrm	Peak reverse current	-	-	2	Rated V <sub>RRM</sub> , Tj=25°C	
Q <sub>rr</sub>	Recovered charge	-	685	755		μC
Q <sub>ra</sub>	Recovered charge, 50% Chord	-	265	-	I <sub>FM</sub> =460A, t <sub>p</sub> =1ms, di/dt=1000A/µs, V <sub>r</sub> =2800V, 50% Chord (note 3)	μC
Irm	Reverse recovery current	-	460	510		А
t <sub>rr</sub>	Reverse recovery time, 50% Chord	-	1.15	-		μs
Err	Reverse recovery time energy loss	-	1.32	1.45		J
Qrr	Recovered charge	-	1100	1250		μC
Qra	Recovered charge, 50% Chord	-	305	-		μC
Irm	Reverse recovery current	-	680	770	I <sub>FM</sub> =460A, t <sub>p</sub> =1ms, di/dt=2000A/µs, V <sub>r</sub> =2800V, 50% Chord (note 3)	А
t <sub>rr</sub>	Reverse recovery time, 50% Chord	-	0.9	-		
Err	Reverse recovery time energy loss	-	1.70	1.88		J
		-	-	0.0274	Double side cooled	
$R_{thJK}$	Thermal resistance, junction to heatsink	-	-	0.0676	Anode side cooled	K/W
		-	-	0.0467	Cathode side cooled	
F	Mounting force	12	-	20	(Note 4)	kN
Wt	Weight	-	300	-		g

Notes:-

- 1) Unless otherwise indicated  $T_j=140$  °C.
- 2)  $V_{T0}$  and  $r_T$  were used to calculate the current ratings illustrated on page one.
- 3) Figures 3-7 were compiled using these conditions. Test circuit and sample waveform are shown in diagram 1.
- 4) For clamp forces outside these limits, please consult factory.



# Additional information on Ratings and Characteristics

## 1.0 De-rating Factor

A blocking voltage de-rating factor of 0.13% per °C is applicable to this device for T<sub>j</sub> below 25°C.

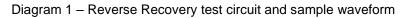
#### 2.0 ABCD Constants

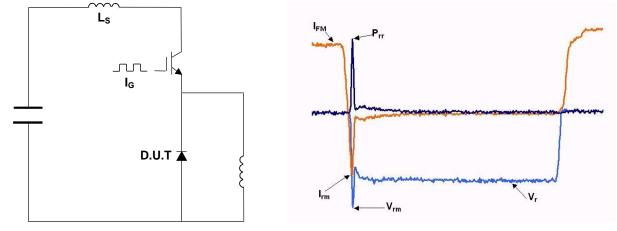
These constants (applicable only over current range of  $V_F$  characteristic in Figure 1) are the coefficients of the expression for the forward characteristic given below:

$$V_F = A + B \cdot \ln(I_F) + C \cdot I_F + D \cdot \sqrt{I_F}$$

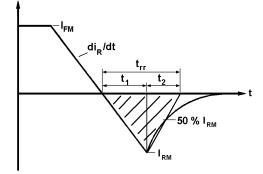
where  $I_F$  = instantaneous forward current.

#### 3.0 Reverse recovery ratings





(i)  $Q_{ra}$  is based on 50%  $I_{rm}$  chord as shown in Figure below.



(ii)  $Q_{rr}$  is based on a 20µs integration time.

I.e.



(iii)

K Factor = 
$$\frac{t_1}{t_2}$$

4.0 Reverse Recovery Loss

The following procedure is recommended for use where it is necessary to include reverse recovery loss.

From waveforms of recovery current obtained from a high frequency shunt (see Note 1) and reverse voltage present during recovery, an instantaneous reverse recovery loss waveform must be constructed. Let the area under this waveform be E joules per pulse. A new sink temperature can then be evaluated from:

\_

$$T_{SINK} = T_{J(MAX)} - E \cdot \left[k + f \cdot R_{th(J-Hs)}\right]$$

-

Where k = 0.2314 (°C/W)/s

E = Area under reverse loss waveform per pulse in joules (W.s.)

f = Rated frequency in Hz at the original sink temperature.

 $R_{th(J-Hs)} = d.c.$  thermal resistance (°C/W)

The total dissipation is now given by:

$$W_{(tot)} = W_{(original)} + E \cdot f$$

NOTE 1 - Reverse Recovery Loss by Measurement

This device has a low reverse recovered charge and peak reverse recovery current. When measuring the charge, care must be taken to ensure that:

(a) AC coupled devices such as current transformers are not affected by prior passage of high amplitude forward current.

(b) A suitable, polarised, clipping circuit must be connected to the input of the measuring oscilloscope to avoid overloading the internal amplifiers by the relatively high amplitude forward current signal.

(c) Measurement of reverse recovery waveform should be carried out with an appropriate critically damped snubber, connected across diode anode to cathode. The formula used for the calculation of this snubber is shown below:

$$R^2 = 4 \cdot \frac{V_r}{C_s \cdot di/dt}$$

Where:  $V_r$  = Commutating source voltage

Cs = Snubber capacitance

R = Snubber resistance

5.0 Computer Modelling Parameters

5.1 Device Dissipation Calculations



$$I_{AV} = \frac{-V_{T0} + \sqrt{V_{T0}^{2} + 4 \cdot ff^{2} \cdot r_{T} \cdot W_{AV}}}{2 \cdot ff^{2} \cdot r_{T}}$$

Where  $V_{T0}$  = 2.246V,  $r_T$  = 2.716m $\Omega$ 

ff = form factor (normally unity for fast diode applications)

$$W_{AV} = \frac{\Delta T}{R_{th}}$$
$$\Delta T = T_{j(MAX)} - T_{th}$$

5.2 Calculation of V<sub>F</sub> using ABCD Coefficients

K

The forward characteristic IF Vs VF, on page 6 is represented in two ways;

- (i) the well-established  $V_{T0}$  and  $r_T$  tangent used for rating purposes and
- a set of constants A, B, C, and D forming the coefficients of the representative equation for V<sub>F</sub> in terms of I<sub>F</sub> given below:

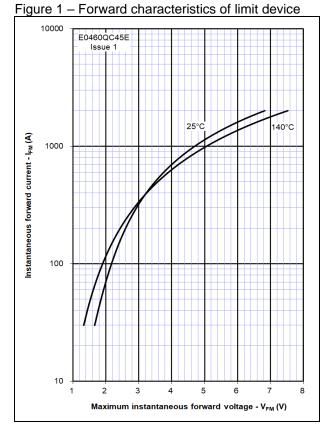
$$V_F = A + B \cdot \ln(I_F) + C \cdot I_F + D \cdot \sqrt{I_F}$$

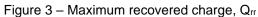
The constants, derived by curve fitting software, are given in this report for both hot and cold characteristics. The resulting values for  $V_F$  agree with the true device characteristic over a current range, which is limited to that plotted.

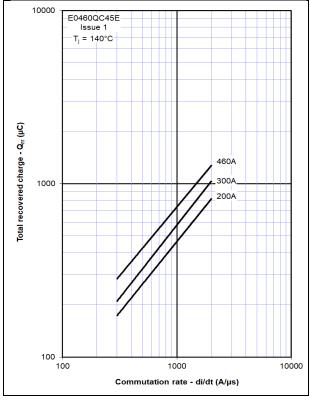
	25°C Coefficients	140°C Coefficients
А	0.658802329	0.509419974
В	0.2476167	0.102603
С	1.668955×10 <sup>-3</sup>	1.365402×10 <sup>-3</sup>
D	0.02122774	0.07848953



## **Curves**







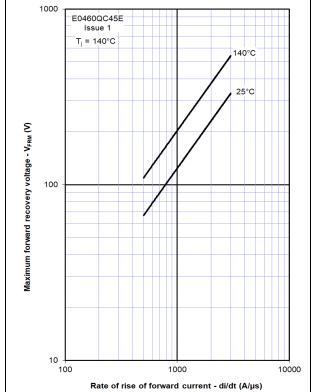
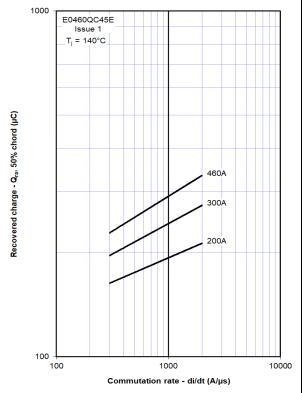
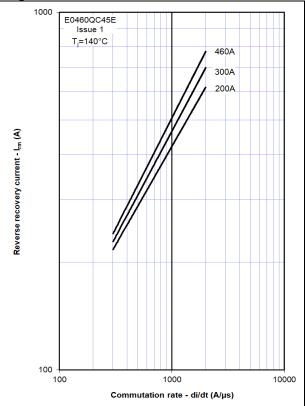


Figure 2 – Maximum forward recovery voltage

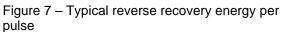
Figure 4 – Maximum recovery charge, Q<sub>ra</sub> (50% chord)











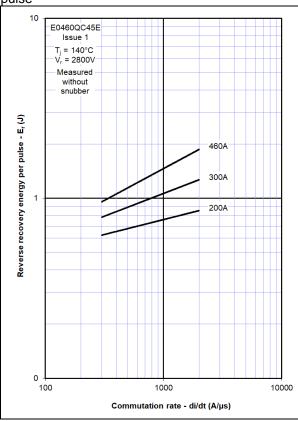


Figure 6 – Maximum recovery time, trr (50% chord)

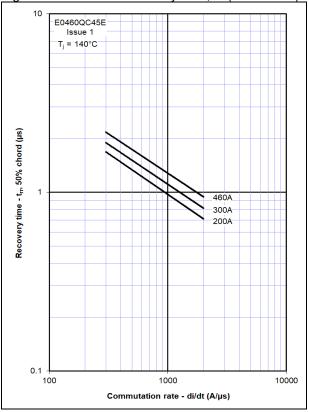
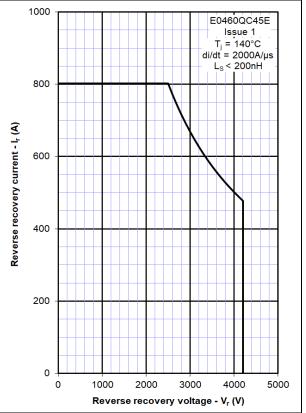
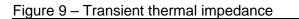
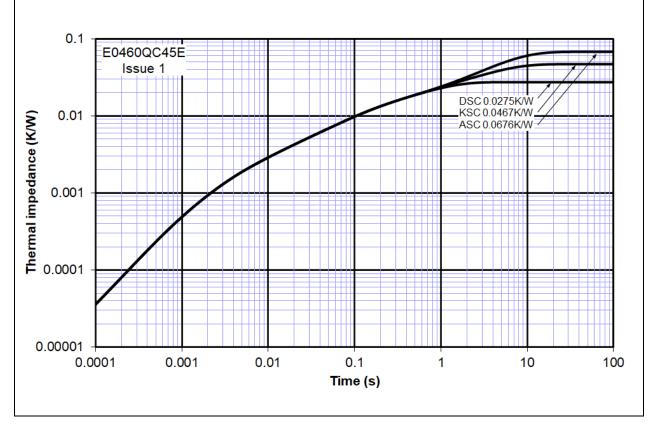


Figure 8 – Sine wave energy per pulse









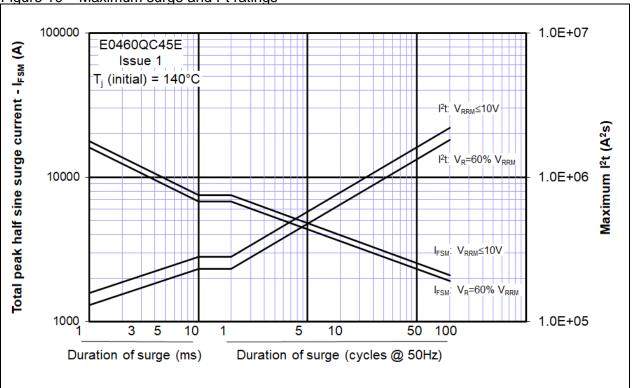
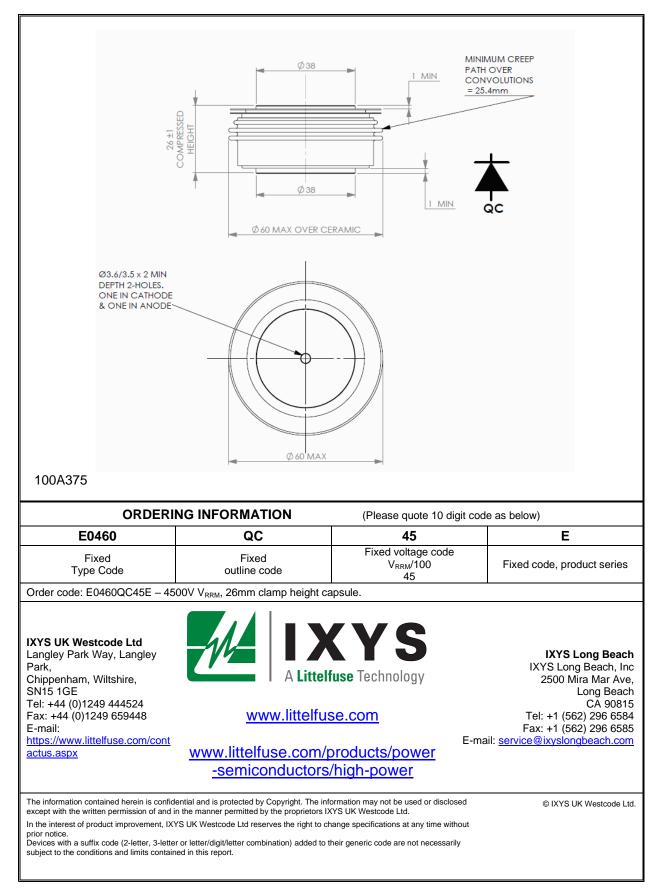


Figure 10 – Maximum surge and I<sup>2</sup>t ratings



## **Outline Drawing & Ordering Information**







#### **Disclaimer Notice**

Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at www.littelfuse.com/disclaimer-electronics