

# Phase Control Thyristor Types N2655HA320 and N2655HA360

### **Absolute Maximum Ratings**

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
$V_{DRM}$	Repetitive peak off-state voltage, (note 1)	3200-3600	V
V <sub>DSM</sub>	Non-repetitive peak off-state voltage, (note 1)	3200-3600	V
V <sub>RRM</sub>	Repetitive peak reverse voltage, (note 1)	3200-3600	V
V <sub>RSM</sub>	Non-repetitive peak reverse voltage, (note 1)	3100-3700	V

	OTHER RATINGS	MAXIMUM LIMITS	UNITS
I <sub>T(AV)M</sub>	Maximum average on-state current. T <sub>sink</sub> =55°C, (note 2)	2675	Α
$I_{T(AV)M}$	Maximum average on-state current. T <sub>sink</sub> =85°C, (note 2)	1875	Α
I <sub>T(AV)M</sub>	Maximum average on-state current. T <sub>sink</sub> =85°C, (note 3)	965	Α
I <sub>T(RMS)</sub>	Nominal RMS on-state current. T <sub>sink</sub> =25°C, (note 2)	5220	Α
I <sub>T(d.c.)</sub>	D.C. on-state current. T <sub>sink</sub> =25°C, (note 4)	4670	Α
I <sub>TSM</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>rm</sub> =0.6V <sub>RRM</sub> , (note 5)	28.8	kA
I <sub>TSM2</sub>	Peak non-repetitive surge t <sub>p</sub> =10ms, V <sub>rm</sub> ≤10V, (note 5)	32.0	kA
l <sup>2</sup> t	I <sup>2</sup> t capacity for fusing t <sub>p</sub> =10ms, V <sub>rm</sub> =0.6V <sub>RRM</sub> , (note 5)	4.15 x 10 <sup>6</sup>	A <sup>2</sup> s
l <sup>2</sup> t	I²t capacity for fusing t <sub>p</sub> =10ms, V <sub>rm</sub> ≤10V, (note 5)	5.12 x 10 <sup>6</sup>	A <sup>2</sup> s
	Maximum rate of rise of on-state current (continuous, 50Hz), (Note 6)	75	
(di/dt)cr	Maximum rate of rise of on-state current (repetitive, 50Hz, 60s), (Note 6)	150	A/µs
	Maximum rate of rise of on-state current (non-repetitive), (Note 6)	300	
V <sub>RGM</sub>	Peak reverse gate voltage	5	V
P <sub>G(AV)</sub>	Mean forward gate power	5	W
Рсм	Peak forward gate power	30	W
$V_{GD}$	Non-trigger gate voltage, (Note 7)	0.25	V
T <sub>HS</sub>	Operating temperature range	-40 to +125	°C
T <sub>stg</sub>	Storage temperature range	-40 to +150	°C

### Notes:

- 1) De-rating factor of 0.13% per °C is applicable for T<sub>i</sub> below 25°C.
- 2) Double side cooled, single phase; 50Hz, 180° half-sinewave.
- 3) Cathode side cooled, single phase; 50Hz, 180° half-sinewave.
- 4) Double side cooled.
- 5) Half-sinewave, 125°C T<sub>i</sub> initial.
- 6)  $V_D=67\% \ V_{DRM}, \ I_{TM}=1000A, \ I_{FG}=2A, \ t_r \le 0.5 \mu s, \ T_{case}=125 ^{\circ}C.$
- 7) Rated V<sub>DRM</sub>.



# **Characteristics**

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS (Note 1)	UNITS
V <sub>TM</sub>	Maximum peak on-state voltage	-	-	1.55	I <sub>TM</sub> =2500A	V
$V_0$	Threshold voltage	-	-	0.945		V
rs	Slope resistance	-	-	0.234		mΩ
dv/dt	Critical rate of rise of off-state voltage	1000	-	-	V <sub>D</sub> =80% V <sub>DRM</sub> , linear ramp, Gate o/c	V/μs
I <sub>DRM</sub>	Peak off-state current	-	-	200	Rated V <sub>DRM</sub>	mA
I <sub>RRM</sub>	Peak reverse current	-	-	200	Rated V <sub>RRM</sub>	mA
$V_{GT}$	Gate trigger voltage	-	-	3.0	T 0500 W 40W L 0A	V
lgт	Gate trigger current	-	-	300	T <sub>j</sub> =25°C, V <sub>D</sub> =10V, I <sub>T</sub> =3A	mA
lμ	Holding current	-	-	1000	T <sub>j</sub> =25°C	mA
t <sub>gd</sub>	Gate controlled turn-on delay time	-	1.5	2.5	V <sub>D</sub> =67%V <sub>DRM</sub> , I <sub>TM</sub> =2000A, di/dt=10A/μs,	
t <sub>gt</sub>	Turn-on time	-	2.0	3.5	$I_{FG}$ =2A, $t_r$ =0.5 $\mu$ s, $T_j$ =25 $^{\circ}$ C	μs
Qrr	Recovered Charge	-	5725	6500		μC
Q <sub>ra</sub>	Recovered Charge, 50% chord	-	3500	-	  I <sub>TM</sub> =1000A, t <sub>p</sub> =2000μs, di/dt=10A/μs,	μC
I <sub>rm</sub>	Reverse recovery current	-	145	-	V <sub>r</sub> =100V	Α
t <sub>rr</sub>	Reverse recovery time, 50% chord	-	48	-		μs
t <sub>q</sub>	Turn-off time	-	435	-	I <sub>TM</sub> =2000A, t <sub>p</sub> =2000μs, di/dt=10A/μs, V <sub>r</sub> =100V, V <sub>dr</sub> =80%V <sub>DRM</sub> , dV <sub>dr</sub> /dt=20V/μs	μs
ıq	Turr-on time	-	600	-	$I_{TM}$ =2000A, $t_p$ =2000 $\mu$ s, di/dt=10A/ $\mu$ s, $V_r$ =100V, $V_{dr}$ =80% $V_{DRM}$ , d $V_{dr}$ /dt=200V/ $\mu$ s	μδ
		-	-	0.0105	Double side cooled	K/W
$R_{thJK}$	Thermal resistance, junction to heatsink	-	-	0.0171	Anode side cooled	K/W
		-	-	0.0276	Cathode Side Cooled	K/W
F	Mounting force	32	-	40		kN
Wt	Weight	-	900	-		g

### Notes:

- 1) Unless otherwise indicated  $T_j=125$  °C.
- 2) For other clamp forces, please consult factory.



### **Notes on Ratings and Characteristics**

### 1.0 Voltage Grade Table

Voltage Grade	Vdrm Vdsm Vrrm V	V <sub>RSM</sub> V	V <sub>D</sub> V <sub>R</sub> DC V
32	3200	3300	1800
36	3600	3700	2150

### 2.0 Extension of Voltage Grades

This report is applicable to other voltage grades when supply has been agreed by Sales/Production.

### 3.0 De-rating Factor

A blocking voltage de-rating factor of 0.13%/°C is applicable to this device for T<sub>i</sub> below 25°C.

### 4.0 Repetitive dv/dt

Standard dv/dt is 1000V/us.

### 5.0 Snubber Components

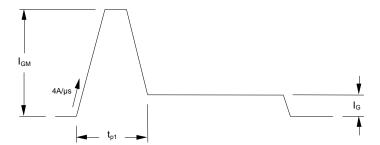
When selecting snubber components, care must be taken not to use excessively large values of snubber capacitor or excessively small values of snubber resistor. Such excessive component values may lead to device damage due to the large resultant values of snubber discharge current. If required, please consult the factory for assistance.

### 6.0 Rate of rise of on-state current

The maximum un-primed rate of rise of on-state current must not exceed 300A/µs at any time during turn-on on a non-repetitive basis. For repetitive performance, the on-state rate of rise of current must not exceed 150A/µs at any time during turn-on. Note that these values of rate of rise of current apply to the total device current including that from any local snubber network.

# 7.0 Gate Drive

The nominal requirement for a typical gate drive is illustrated below. An open circuit voltage of at least 30V is assumed. This gate drive must be applied when using the full di/dt capability of the device.



The magnitude of  $I_{GM}$  should be between five and ten times  $I_{GT}$ , which is shown on page 2. Its duration  $(t_{p1})$  should be 20µs or sufficient to allow the anode current to reach ten times  $I_L$ , whichever is greater. Otherwise, an increase in pulse current could be needed to supply the necessary charge to trigger. The 'back-porch' current  $I_G$  should remain flowing for the same duration as the anode current and have a magnitude in the order of 1.5 times  $I_{GT}$ .



# 8.0 Computer Modelling Parameters

# 8.1 Device Dissipation Calculations

$$I_{AV} = \frac{-V_0 + \sqrt{{V_0}^2 + 4 \cdot ff^2 \cdot r_{\scriptscriptstyle S} \cdot W_{AV}}}{2 \cdot ff^2 \cdot r_{\scriptscriptstyle S}} \qquad \text{and:} \qquad W_{AV} = \frac{\Delta T}{R_{th}} \\ \Delta T = T_{j\,\text{max}} - T_{\scriptscriptstyle K}$$

Where  $V_0=0.945V$ ,  $r_s=0.234m\Omega$ ,

 $R_{th}$  = Supplementary thermal impedance, see table below and

ff = Form factor, see table below.

Supplementary Thermal Impedance							
Conduction Angle	30°	60°	90°	120°	180°	270°	d.c.
Square wave Double Side Cooled	0.0128	0.0124	0.0121	0.0118	0.0113	0.0108	0.0105
Square wave Cathode Side Cooled	0.0303	0.0298	0.0294	0.0291	0.0285	0.0280	0.0276
Sine wave Double Side Cooled	0.0124	0.0120	0.0117	0.0114	0.0108		
Sine wave Cathode Side Cooled	0.0299	0.0293	0.0289	0.0286	0.0279		

Form Factors							
Conduction Angle	30°	60°	90°	120°	180°	270°	d.c.
Square wave	3.464	2.449	2	1.732	1.414	1.149	1
Sine wave	3.980	2.778	2.22	1.879	1.57		

# 8.2 Calculating V<sub>T</sub> using ABCD Coefficients

The on-state characteristic I<sub>T</sub> vs. V<sub>T</sub>, on page 6 is represented in two ways;

- (i) the well established  $V_{T0}$  and  $r_T$  tangent used for rating purposes and
- (ii) a set of constants A, B, C, D, forming the coefficients of the representative equation for  $V_T$  in terms of  $I_T$  given below:

$$V_T = A + B \cdot \ln(I_T) + C \cdot I_T + D \cdot \sqrt{I_T}$$

The constants, derived by curve fitting software, are given below for both hot and cold characteristics. The resulting values for  $V_T$  agree with the true device characteristic over a current range, which is limited to that plotted.

	25°C Coefficients		125°C Coefficients
Α	0.403712	Α	-0.1199876
В	0.1116927	В	0.1570575
С	0.141366x10 <sup>-4</sup>	С	1.44506x10 <sup>-4</sup>
D	-2.471331x10 <sup>-3</sup>	D	1.697246x10 <sup>-3</sup>



# 8.3 D.C. Thermal Impedance Calculation

$$r_{t} = \sum_{p=1}^{p=n} r_{p} \cdot \left(1 - e^{\frac{-t}{\tau_{p}}}\right)$$

Where p = 1 to n, n is the number of terms in the series and:

t = Duration of heating pulse in seconds.

 $r_t$  = Thermal resistance at time t.

 $r_p$  = Amplitude of  $p_{th}$  term.

 $\tau_p$  = Time Constant of  $r_{th}$  term.

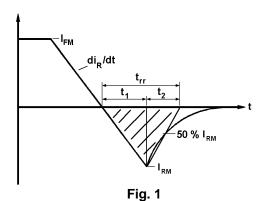
The coefficients for this device are shown in the tables below:

	D.C. Double Side Cooled						
Term	m 1 2 3 4 5						
rp	5.849631×10 <sup>-3</sup>	3.017292×10 <sup>-3</sup>	7.301096×10 <sup>-4</sup>	6.800939×10 <sup>-4</sup>	2.361099×10 <sup>-4</sup>		
$ au_{\mathcal{P}}$	7.902725×10 <sup>-1</sup>	1.332110×10 <sup>-1</sup>	4.729435×10 <sup>-2</sup>	9.023475×10 <sup>-3</sup>	1.654880×10 <sup>-3</sup>		

	D.C. Cathode Side Cooled							
Term	1	2	3					
$r_p$	2.20561×10 <sup>-2</sup>	4.53169×10 <sup>-3</sup>	1.04212×10 <sup>-3</sup>					
$ au_{\mathcal{P}}$	4.91229	0.13313	5.55647×10 <sup>-3</sup>					

### 9.0 Reverse recovery ratings

(i)  $Q_{ra}$  is based on 50%  $I_{rm}$  chord as shown in Fig. 1



(ii) Q<sub>rr</sub> is based on a 150μs integration time i.e.

$$Q_{rr} = \int_{0}^{150 \, \mu s} i_{rr}.dt$$

(iii) 
$$K Factor = \frac{t_1}{t_2}$$



### **Curves**

Figure 1 - On-state characteristics of Limit device

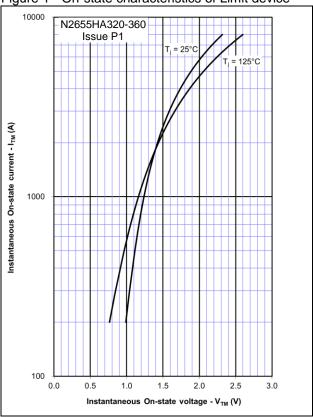


Figure 2 - Transient thermal impedance

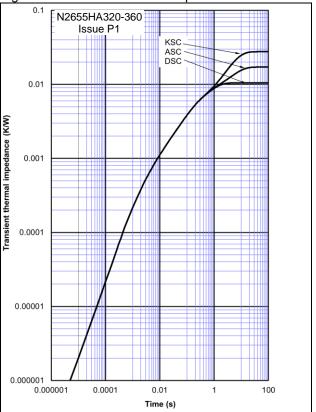


Figure 3 - Gate Characteristics - Trigger Limits

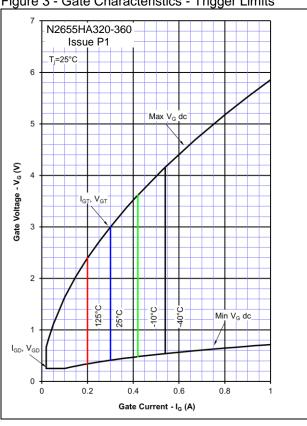


Figure 4 - Gate Characteristics - Power Curves

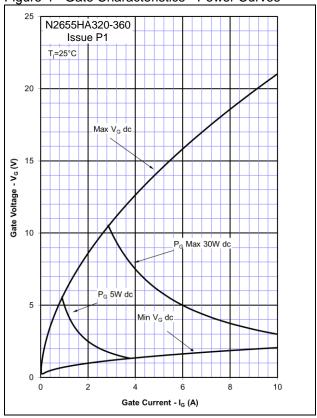




Figure 5 - Recovered Charge, Qrr

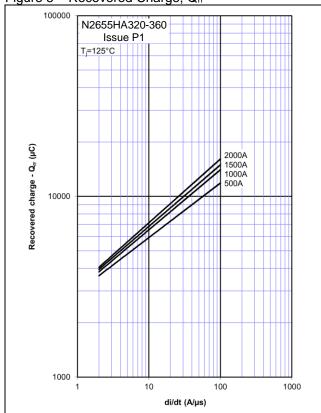
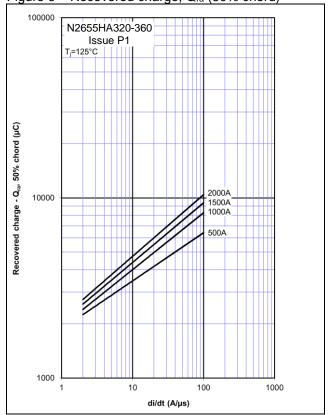
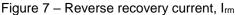


Figure 6 – Recovered charge, Qra (50% chord)





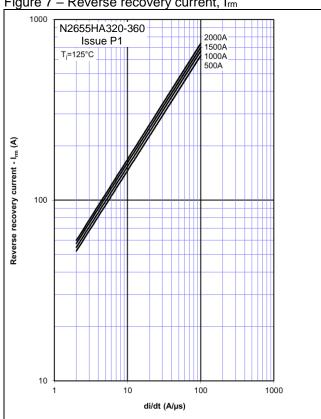


Figure 8 - Reverse recovery time, trr (50% chord)

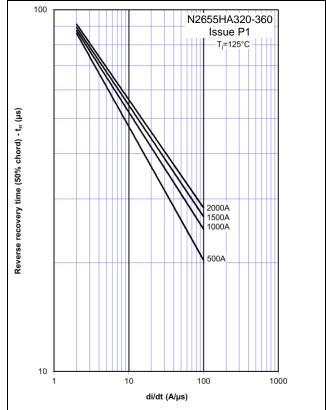




Figure 9 – On-state current vs. Power dissipation – Double Side Cooled (Sine wave)

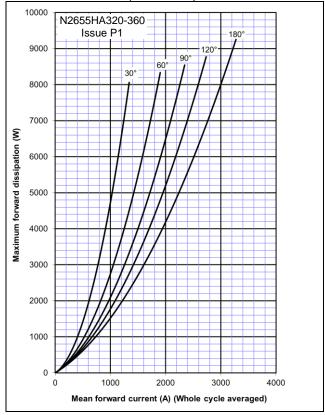


Figure 11 – On-state current vs. Power dissipation – Double Side Cooled (Square wave)

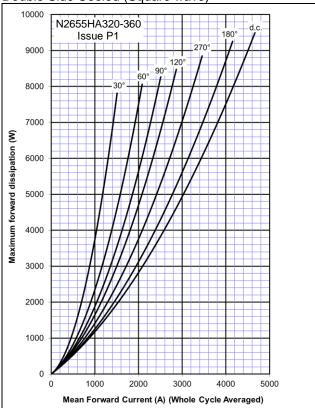


Figure 10 – On-state current vs. Heatsink temperature - Double Side Cooled (Sine wave)

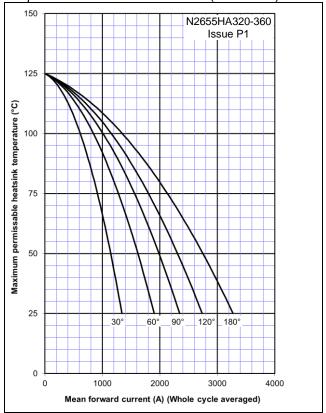


Figure 12 – On-state current vs. Heatsink temperature - Double Side Cooled (Square wave)

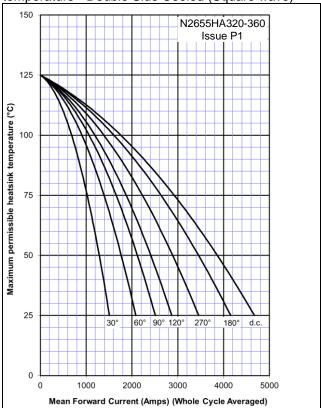




Figure 13 – On-state current vs. Power dissipation – Cathode Side Cooled (Sine wave)

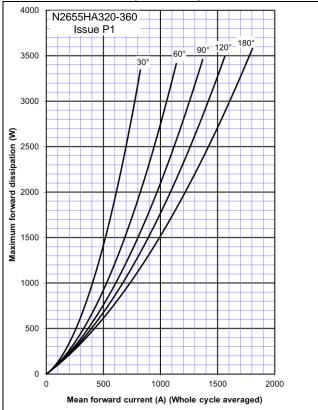


Figure 15 – On-state current vs. Power dissipation – Cathode Side Cooled (Square wave)

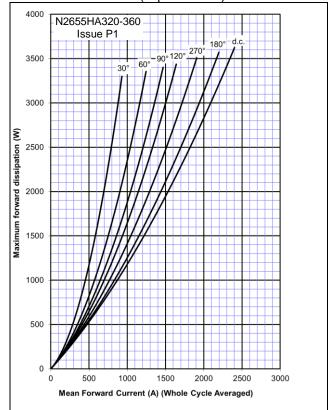


Figure 14 – On-state current vs. Heatsink temperature - Cathode Side Cooled (Sine wave)

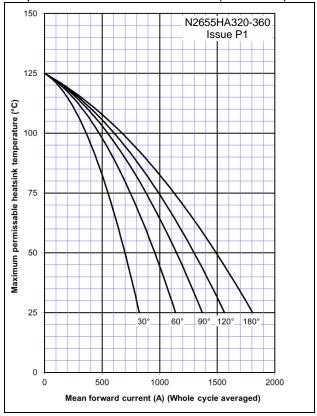
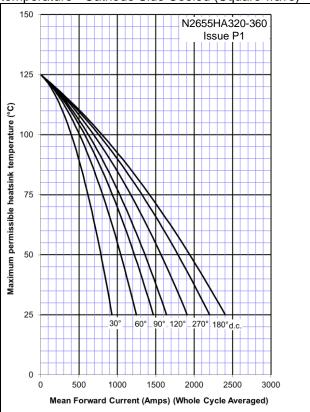
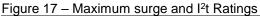
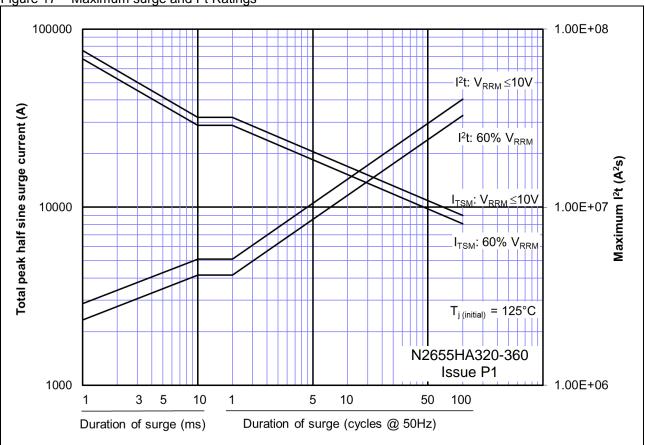


Figure 16 – On-state current vs. Heatsink temperature - Cathode Side Cooled (Square wave)



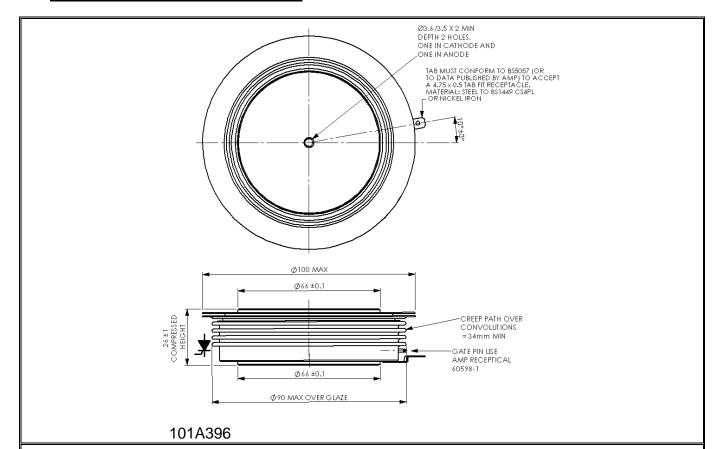








# **Outline Drawing & Ordering Information**



ORDE	RING INFORMATION	(Please quote 10 digit code as below)		
N2655	HA	<b>**</b>	0	
Fixed Type Code	Fixed Outline Code	Voltage code V <sub>DRM</sub> /100 32 & 36	Fixed turn-off time code	

Order code: N2655HA360 - 3600V V<sub>DRM</sub>, V<sub>RRM</sub>, 26.0mm clamp height capsule.

### **IXYS Semiconductor GmbH**

Edisonstraße 15 D-68623 Lampertheim Tel: +49 6206 503-0 Fax: +49 6206 503-627

E-mail: marcom@ixys.de



Langley Park Way, Langley Park, Chippenham, Wiltshire, SN15 1GE. Tel: +44 (0)1249 444524 Fax: +44 (0)1249 659448 E-mail: sales@ixysuk.com

### **IXYS Corporation**

1590 Buckeye Drive Milpitas CA 95035-7418 Tel: +1 (408) 457 9000 Fax: +1 (408) 496 0670 E-mail: sales@ixys.net

# www.littelfuse.com

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### IXYS Long Beach Inc

**IXYS UK Westcode Ltd** 

2500 Mira Mar Ave, Long Beach CĂ 90815 Tel: +1 (562) 296 6584

Fax: +1 (562) 296 6585

E-mail: service@ixyslongbeach.com

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