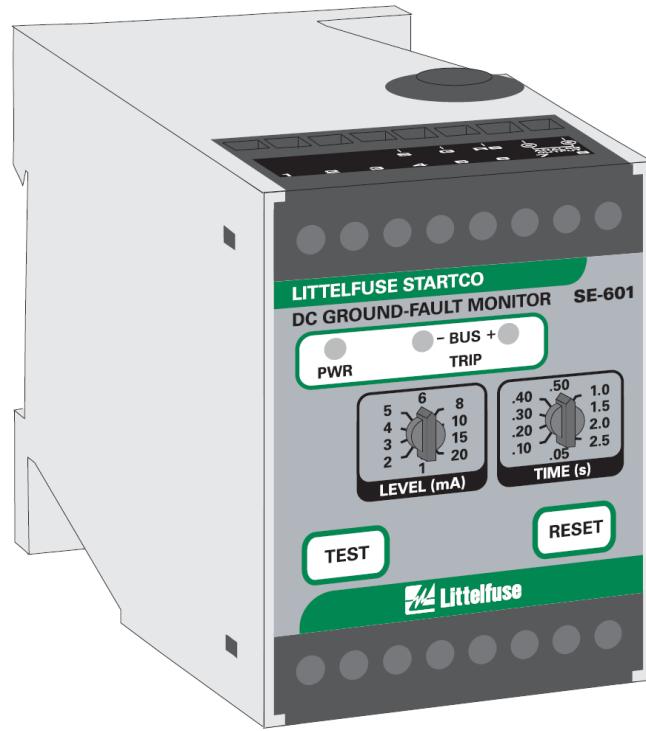


# SE-601 MANUAL

## DC GROUND-FAULT MONITOR

REVISION 2-C-073123



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SE-601 DC Ground-Fault Monitor  
Rev. 2-C-073123

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## DISCLAIMER

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SE-601 DC Ground-Fault Monitor  
Rev. 2-C-073123

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## 1. GENERAL

The SE-601 is a microprocessor-based ground-fault monitor for ungrounded dc systems. Its output relay can operate in the fail-safe or non-fail-safe mode for undervoltage or shunt-trip applications. The SE-601 has one output relay with isolated normally open and normally closed contacts for use in independent control circuits. Additional features include LED power and faulted-bus indication, autoreset or latching trips with front-panel and remote reset, trip memory, test button, self diagnostics, 0- to 5-V analog output, and digital selector switches. The SE-601 can be DIN-rail, surface, or panel mounted.

Ground-fault current is sensed using an SE-GRM-series Ground-Reference Module—a resistor network that limits ground-fault current to 25 mA. The trip level of the ground-fault circuit is selectable from 1 to 20 mA. Trip time is selectable from 0.05 to 2.5 s.

## 2. OPERATION

### 2.1 CONFIGURATION-SWITCH SETTINGS

See Fig. 1.

#### 2.1.1 RELAY OPERATING MODE

Switch 1 is used to set the operating mode of the output relay. In the fail-safe mode, the output relay energizes when the SE-601 is energized and the ground-fault circuit is not tripped. If tripped, and the supply voltage is cycled, the SE-601 will remain tripped, with the trip relay de-energized and a TRIP LED on, until reset.

In the non-fail-safe mode, the output energizes when a ground-fault trip occurs. In the non-fail-safe mode, trip status is not retained in non-volatile memory.

#### 2.1.2 RESET MODE

Switch 2 is used to select autoreset or latching trips. See Section 2.2.3.

TABLE 1. SE-601 TRIP LEVELS AND FAULT-RESISTANCE VALUES

TRIP LEVEL (mA)	FAULT RESISTANCE (kΩ)							
	24-Vdc SYSTEM SE-GRM024	48-Vdc SYSTEM SE-GRM048	125-Vdc SYSTEM SE-GRM125	250-Vdc SYSTEM SE-GRM250	500-Vdc SYSTEM SE-GRM500	780-Vdc SYSTEM SE-GRM780	1000-Vdc SYSTEM SE-GRM1000	1500-Vdc SYSTEM SE-GRM1500
1	11.5	22.3	60.0	120.0	240.0	374.2	480.0	715.0
2	5.5	11.0	28.7	57.5	115.0	179.2	230.0	340.0
3	3.5	7.0	18.3	36.6	73.3	114.2	146.7	215.0
4	2.5	5.0	13.1	26.2	52.5	81.7	105.0	152.5
5	1.9	3.8	10.0	20.0	40.0	62.2	80.0	115.0
6	1.5	3.0	7.9	15.8	31.7	49.2	63.3	90.0
8	1.0	2.0	5.3	10.6	21.3	32.9	42.5	58.8
10	0.7	1.4	3.7	7.5	15.0	23.2	30.0	40.0
15	0.3	0.6	1.6	3.3	6.7	10.2	13.3	15.0
20	0.1	0.2	0.6	1.2	2.5	3.7	5.0	2.5

## 2.2 FRONT-PANEL CONTROLS

### 2.2.1 GROUND-FAULT TRIP LEVEL

The LEVEL (mA) selector switch is used to set the ground-fault trip level.

Ground-fault current is a function of fault resistance, system voltage, and the SE-GRM-series Ground-Reference Module. Table 1 lists the SE-601 trip levels and fault-resistance values for 24-, 48-, 125-, 250-, 500-, 780-, 1000-, and 1500-Vdc systems.

### 2.2.2 GROUND-FAULT TRIP TIME

The SE-601 has a definite-time trip characteristic. The TIME (s) selector switch is used to set the ground-fault trip time.

### 2.2.3 RESET

If the Reset Mode switch is in the LATCHING position, a trip remains latched until the RESET button is pressed or the remote-reset terminals (6 and 7) are momentarily connected. In the non-fail-safe mode, cycling the supply voltage will also reset the SE-601.

If the Reset Mode switch is in the AUTORESET position, a trip will reset when the fault is removed.

The reset circuit responds only to a momentary closure so that a jammed or shorted button will not prevent a trip. The front-panel RESET button is inoperative when remote-reset terminals are connected.

### 2.2.4 TEST

The TEST button is used to test the ground-fault circuit, trip indication, and the output relay. When the TEST button is pressed for one second, a test signal is applied to the ground-fault-detection circuit, the circuit will trip, both “-BUS” and “+BUS” TRIP LED’s will light, and the output relay will operate.

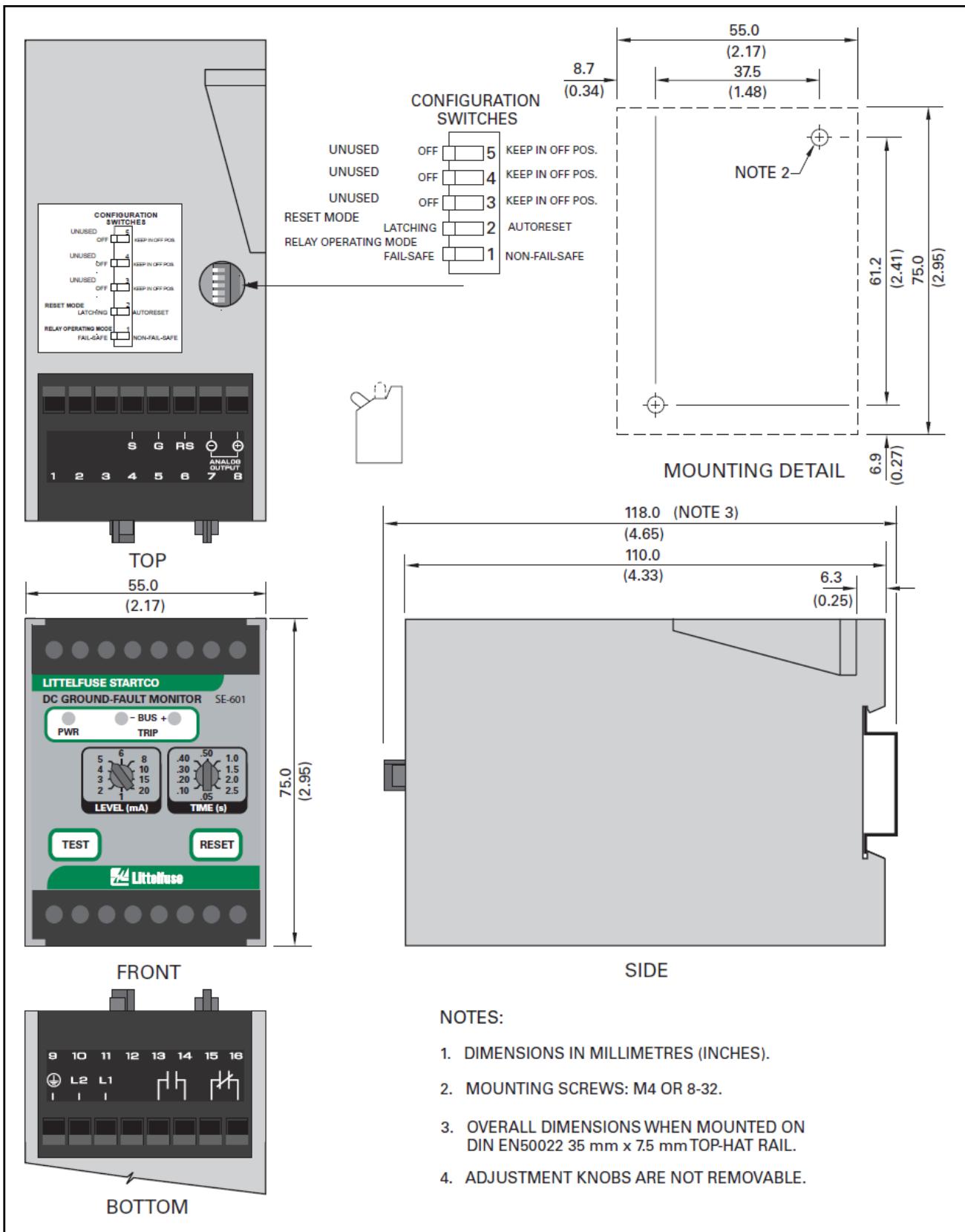


FIGURE 1. SE-601 Outline and Mounting Details.

## 2.3 FRONT-PANEL INDICATION

### 2.3.1 POWER

The green LED labelled PWR indicates presence of the supply voltage.

### 2.3.2 TRIP

The red TRIP LED's indicate a ground-fault trip. The “-BUS” TRIP LED indicates a ground fault on the negative dc bus. The “+BUS” TRIP LED indicates a ground fault on the positive dc bus. Two fast flashes indicate a diagnostic trip. See Section 2.5

### 2.4 ANALOG OUTPUT

The non-isolated, 0- to 5-V analog output indicates ground-fault current. The output is 5 V when ground-fault current is 20 mA. Use a PGA-0500 Analog Percent Current Meter with the PGA-05CV Voltage Converter to indicate ground-fault current. See Figs. 2 and 8.

### 2.5 SELF DIAGNOSTICS

A diagnostic trip is indicated by two fast flashes of the TRIP LED's. It can be caused by a diagnostic problem detected by an incorrect reading from non-volatile memory. Press RESET or cycle supply voltage. If problems persist, contact Littelfuse.

## 3. INSTALLATION

### 3.1 SE-601

An SE-601 can be surface or DIN-rail mounted. See Fig. 1. Panel mounting requires a PMA-55 or PMA-60 Panel-Mount Adapter. See Figs. 6 and 7.

Connect the SE-601 DC Ground-Fault Monitor and SE-GRM-series Ground-Reference Module as shown in Fig. 2.

Remove the connection to terminals 5 and 9 for dielectric-strength testing—all inputs and outputs have ANSI/IEEE C37.90 surge-protection circuits that conduct above 300 Vac.

### 3.2 GROUND-REFERENCE MODULES

Outline and mounting dimensions for the SE-GRM-series Ground-Reference Modules are provided in Figs. 3, 4, and 5.

Ground-Reference Modules dissipate heat during normal operating conditions and when a ground fault is present. An additional heat sink may be required. See Section 5.2 for details. When using an additional heat sink, apply thermal compound (silicone grease) to the Ground-Reference Module's mounting surface, then securely fasten it to the heat sink surface.

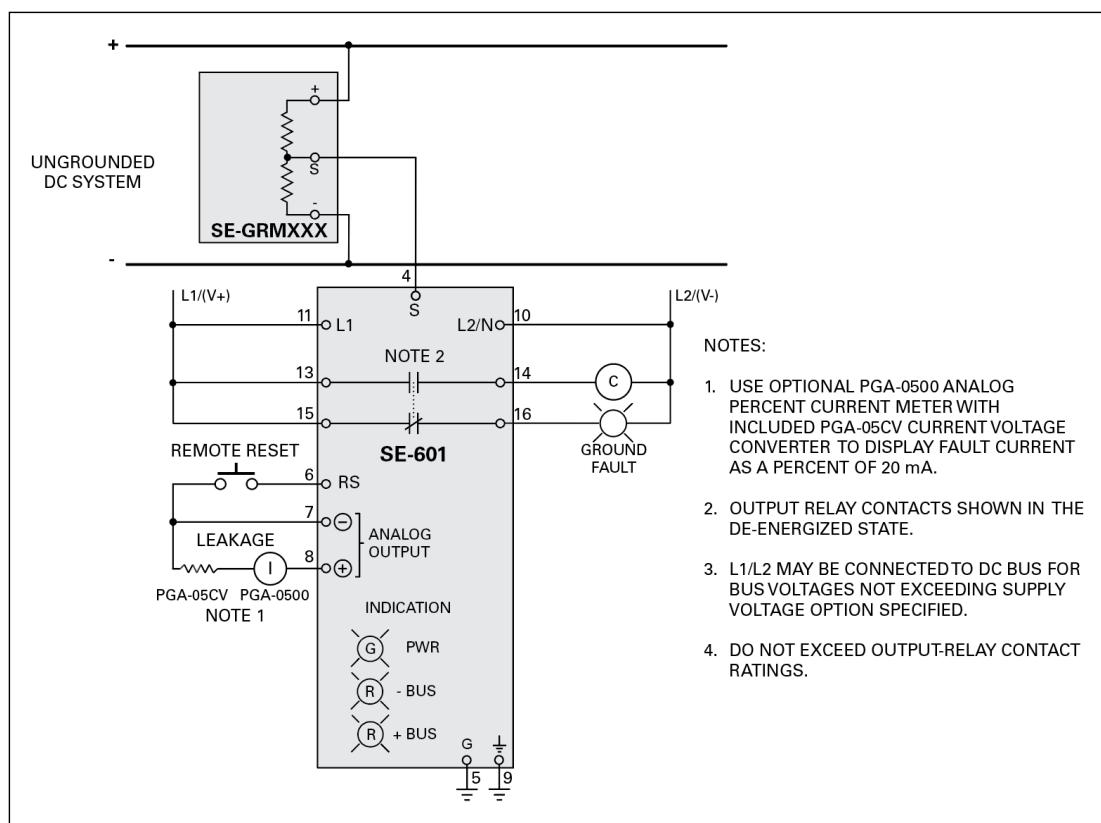
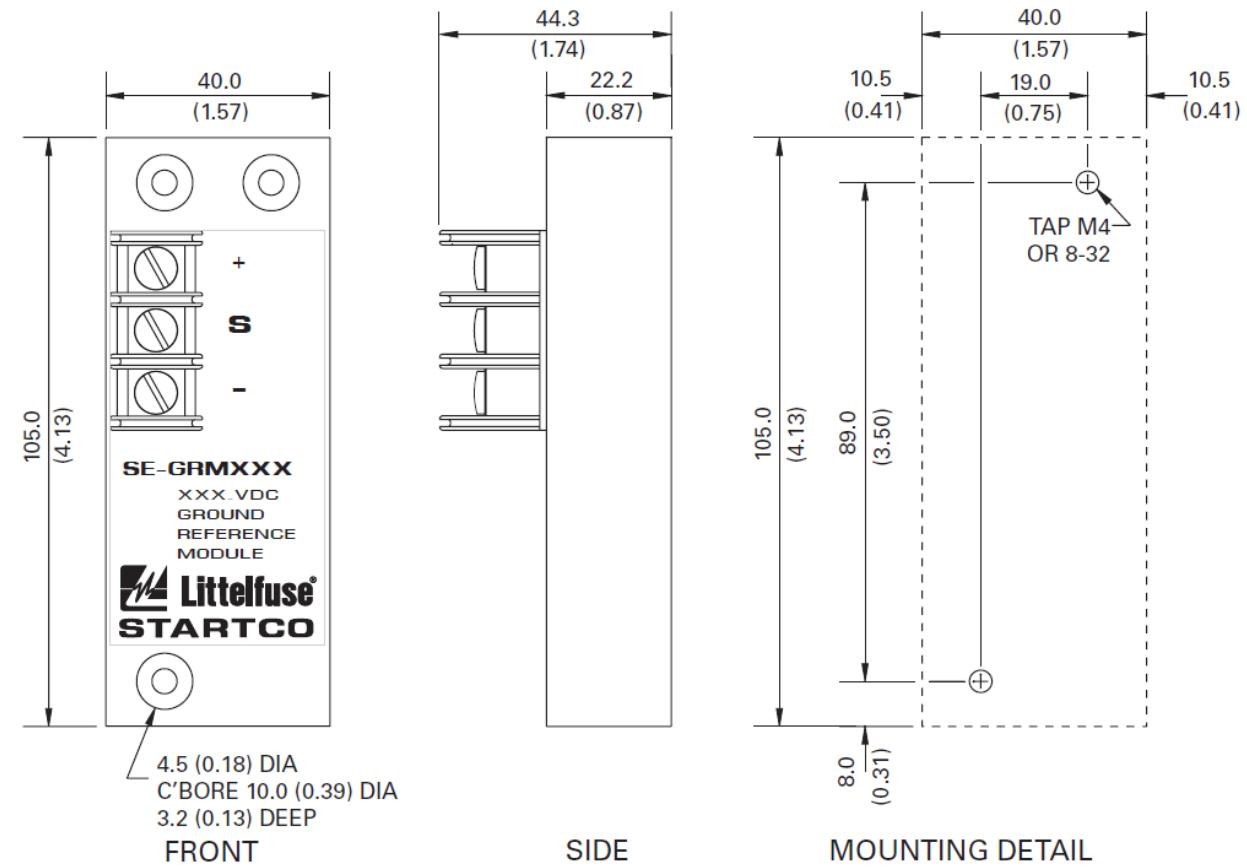


FIGURE 2. Typical Connection Diagram.



MODULE	VOLTAGE (MAX)	UNFAULTED	GROUND FAULT	FAULT CURRENT	DUTY CYCLE
SE-GRM024	24 VDC	0.3 W	0.6 W MAX	24 mA	CONTINUOUS
SE-GRM048	48 VDC	0.6 W	1.2 W MAX	24 mA	CONTINUOUS
SE-GRM125	125 VDC	1.6 W	3.2 W MAX	24 mA	CONTINUOUS
CONTACT FACTORY FOR OTHER VOLTAGES					

**NOTES:**

1. DIMENSIONS IN MILLIMETRES (INCHES).
2. MOUNTING SCREWS: M4 OR 8-32.

FIGURE 3. SE-GRM-Series Ground-Reference Modules – 24 to 125 V.

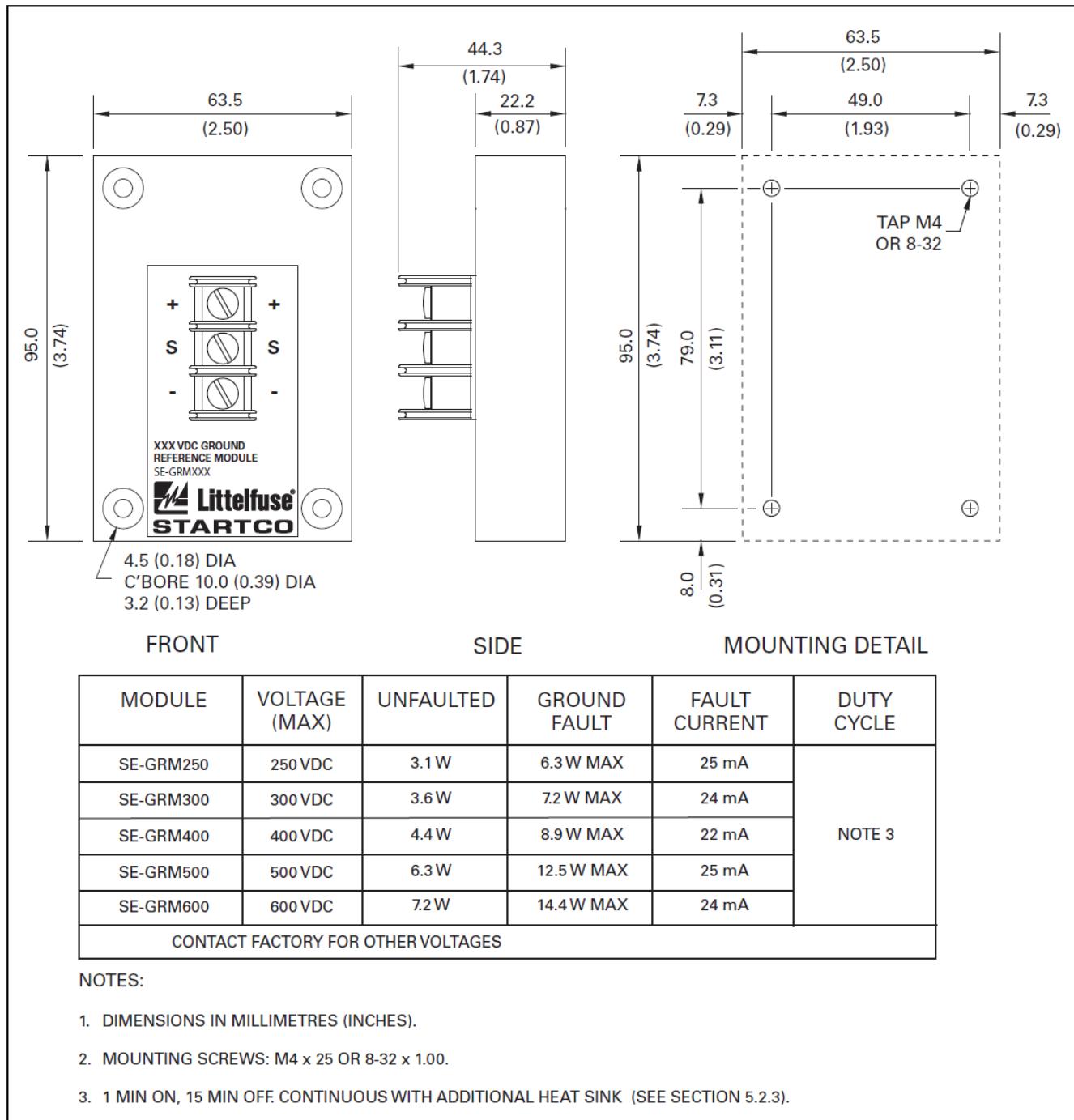
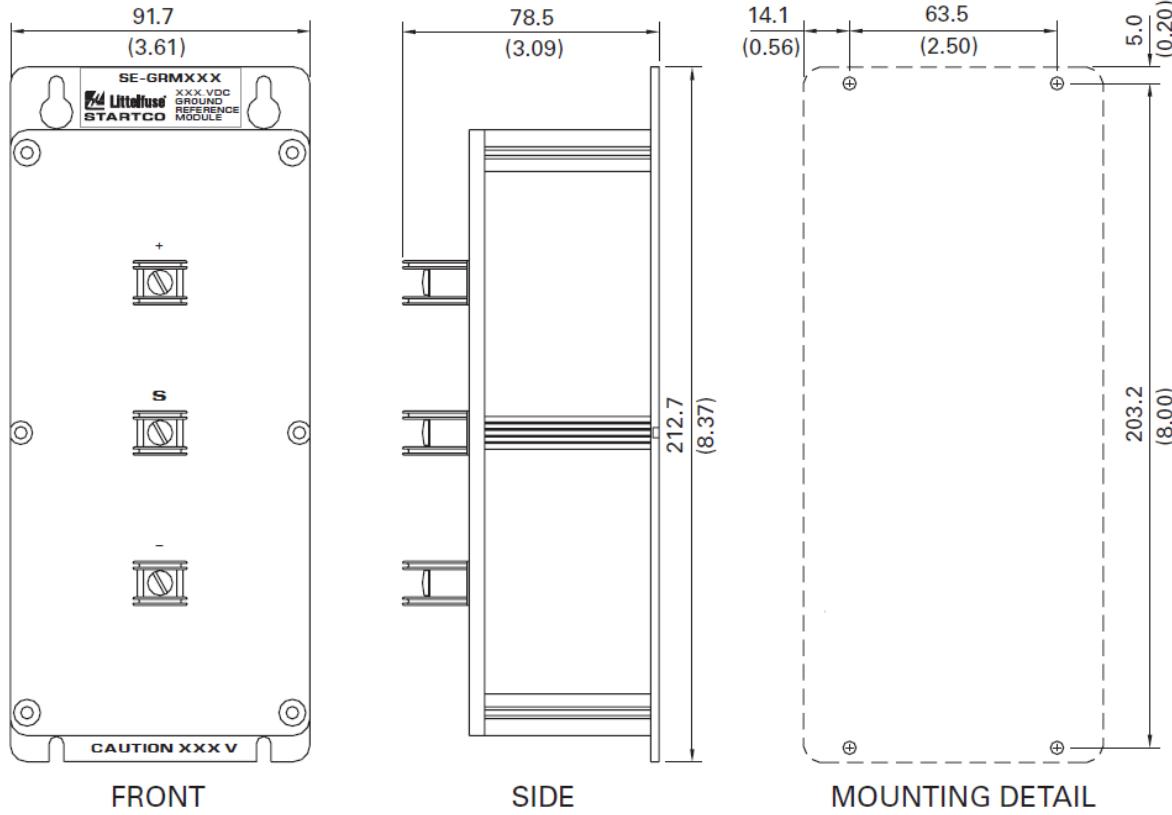


FIGURE 4. SE-GRM-Series Ground-Reference Modules – 250 to 600 V.



MODULE	VOLTAGE (MAX)	UNFAULTED	GROUND FAULT	FAULT CURRENT	DUTY CYCLE
SE-GRM780	780 VDC	9.6 W	19.2 W MAX	24.6 mA	NOTE 3
SE-GRM1000	1000 VDC	12.5 W	25 W MAX	25 mA	
SE-GRM1500	1500 VDC	16.1 W	32.1 W MAX	22 mA	

**NOTES:**

1. DIMENSIONS IN MILLIMETRES (INCHES).
2. MOUNTING SCREWS: M4 OR 8-32.
3. 1 MIN ON, 15 MIN OFF CONTINUOUS WITH ADDITIONAL HEAT SINK (SEE SECTION 5.2.4).

FIGURE 5. SE-GRM-Series Ground-Reference Modules – 780 to 1,500 V.

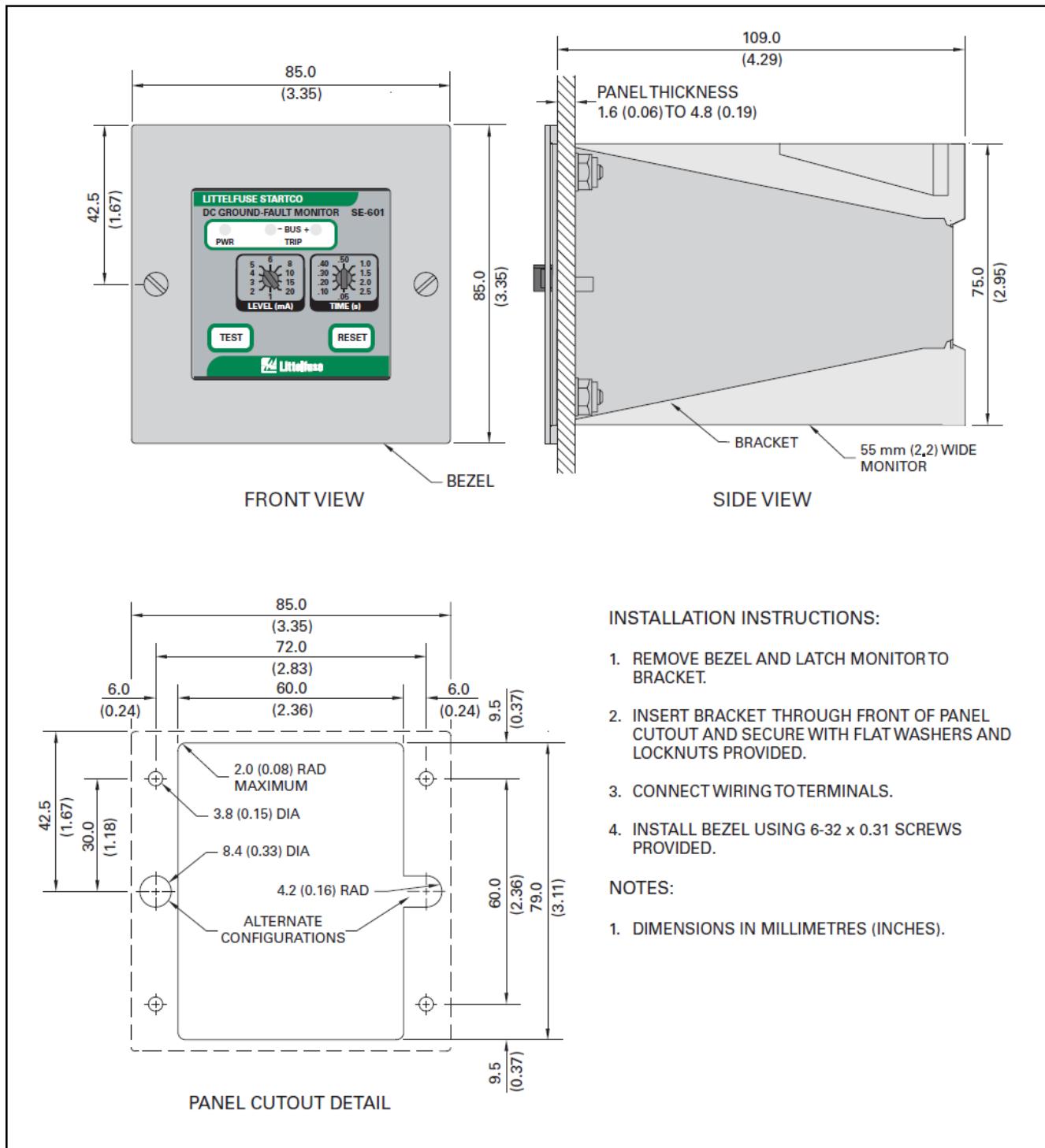


FIGURE 6. PMA-55 Panel-Mount Adapter.

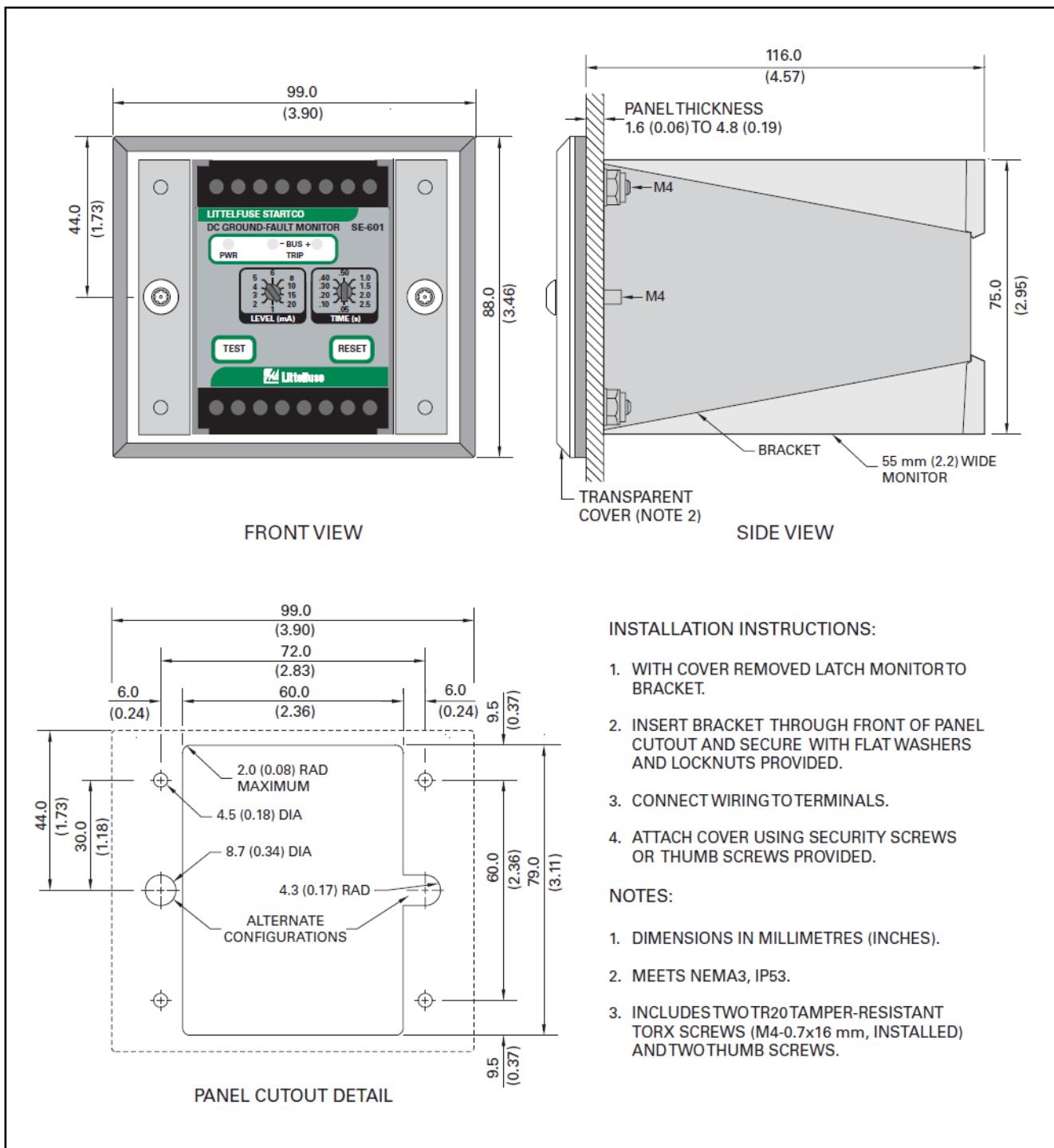


FIGURE 7. PMA-60 Panel-Mount Adapter.

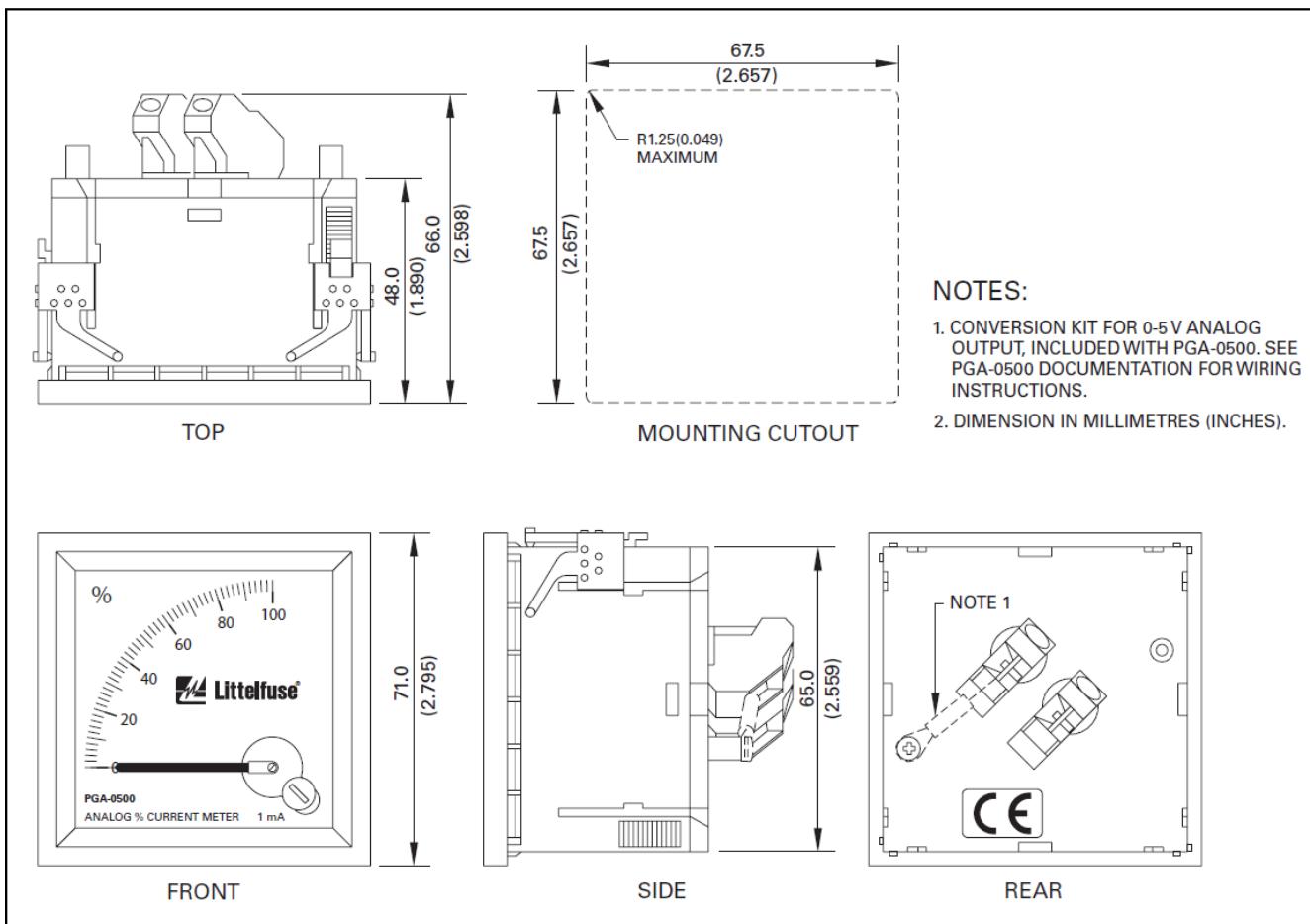


FIGURE 8. PGA-0500 Analog Percent Current Meter.

#### 4. SE-601 COMPATIBILITY

The SE-601 has been enhanced with the addition of non-volatile trip memory for the fail-safe relay operating mode. Prior to hardware revision 01, a mechanical flag was used instead of non-volatile memory. The current

revision of the SE-601 can directly replace previous revision-00 units. The hardware-revision number is listed on the SE-601 model/serial-number label affixed to the SE-601 enclosure. Both generations are compared in Table 2.

TABLE 2. TRIP-FEATURES COMPARISON

	HARDWARE REVISION		
	00	≥ 01	
LED trip indication	Yes	Yes	
Mechanical flag trip indication	Yes	No	
Non-volatile trip memory	No	Yes	
Device state after supply voltage cycled when tripped (ground-fault removed)	Fail-safe  Non-fail-safe	Trip LED: Off Trip relay: Energized Trip flag: Red  Trip LED: Off Trip relay: De-energized Trip flag: Red	Trip LED: On Trip relay: De-energized  Trip LED: Off Trip relay: De-energized

## 5. TECHNICAL SPECIFICATIONS

### 5.1 SE-601

#### Supply:

0U Option .....	5 VA, 120 to 240 Vac (+20, -55%), 50/60 Hz, 2 W, 100 to 240 Vdc (+20, -25%)
0D Option .....	2 W, 12 to 30 Vdc (+20, -25%)
0T Option.....	2 W, 40 to 55 Vdc (+20, -25%)

Trip-Level Settings ..... 1, 2, 3, 4, 5, 6, 8, 10, 15, and 20 mA

Trip-Time Settings ..... 0.05, 0.10, 0.20, 0.30, 0.40, 0.50, 1.0, 1.5, 2.0, and 2.5 s

#### Accuracies: <sup>(1)</sup>

Trip Level.....	5% of setting, 0.15 mA minimum
Trip Time <sup>(2)</sup> .....	5% of setting, 15 ms minimum

Trip Mode ..... Latching or Autoreset

#### Analog Output:

Range .....	0 to 5 V, 0.25 V per mA
Output Impedance.....	220 Ω

Reset..... Front-Panel Button and Remote, N.O. Momentary Contact

Functional Test ..... Front-Panel Button

#### Relay Contacts:

Configuration .....	Isolated N.O. and N.C.
Operating Mode .....	Fail-Safe or Non-Fail-Safe
CSA/UL Rating .....	8 A resistive, 250 Vac 8 A resistive, 30 Vdc 0.25 HP, 120/240 Vac

#### Supplemental Contact Ratings:

Carry Current.....	8 A, maximum
Break:	
30 Vdc.....	240 W Resistive, 170 W Inductive (L/R = 7 ms)

120 Vdc.....	24 W Resistive, 17 W Inductive (L/R = 7 ms)
--------------	---

ac ..... 2,000 VA Resistive,  
875 VA Inductive  
(PF = 0.4)

(Subject to maximums of 8 A and 250 Vac/  
30 Vdc or 200 mA at 120 Vdc)

Terminals ..... Wire-clamping 24 to  
12 AWG (0.2 to  
3.3 mm<sup>2</sup>) conductors

Tightening Torque ..... 0.40 N·m (3.54 lbf·in)

#### Dimensions:

Height.....	75 mm (3.0")
Width.....	55 mm (2.2")
Depth.....	113 mm (4.5")

Shipping Weight ..... 0.45 kg (1 lb)

#### Environment:

##### Operating Temperature:

Altitude:	
≤ 1,000 m (3,281')	-40 to 60°C (-40 to 140°F)
3,000 m (9,843')	-40 to 55°C (-40 to 131°F)
5,000 m (16,404')	-40 to 50°C (-40 to 122°F)

Storage Temperature..... -55 to 80°C (-67 to 160°F)

Humidity ..... 85% Non-Condensing

Altitude ..... 5,000 m (16,404')  
maximum

PWB Conformal Coating ..... MIL-1-46058 qualified  
UL QMJU2 recognized

Vibration ..... EN60255-21-1  
(Vibration, Shock, and Seismic)  
EN60255-21-2 (Shock and Bump)

#### EMC Tests:

Verification tested in accordance with EN 60255-26:2013.

##### Radiated and Conducted Emissions

Emissions ..... CISPR 11:2019,  
CISPR 32:2019

##### Current Harmonics and Voltage Fluctuation

IEC 61000-3-2 and  
IEC 61000-3-3  
Class A

Electrostatic Discharge..... IEC 61000-4-2

± 6 kV contact discharge  
(direct and indirect)  
± 8 kV air discharge

Radiated RF Immunity ..... IEC 61000-4-3

	10 V/m, 80-1000 MHz, 80% AM (1 kHz)
	10 V/m, 900 MHz, 200 Hz pulse modulated
Fast Transient.....	IEC 61000-4-4  ±4 kV on AC mains and I/O lines
Surge Immunity .....	IEC 61000-4-5  Zone B ± 1 kV differential mode ± 2 kV common mode
Surge Withstand .....	IEEE C37.90.1:2012
Conducted RF Immunity ....	IEC 61000-4-6  10 V, 0.15-80 MHz, 80% AM (1 kHz)
Magnetic Field Immunity ...	IEC 61000-4-8  50 Hz and 60 Hz , 30 A/m and 300 A/m
Voltage Interruption.....	IEC 61000-4-11, IEC 61000-4-29, 0% for 5, 10, 20, 50, 100 & 200 ms 3x each
Power Frequency .....	IEC 61000-4-16  Zone A: differential mode 150 Vrms Zone A: common mode 300 Vrms
1 MHz Burst .....	IEC 61000-4-18  ± 1 kV differential mode (line-to-line) ± 2.5 kV common mode
RFI Compliance .....	FCC Part 15, Subpart B, Class A – Unintentional Radiators

Certification ..... CSA, Canada and USA



UL Listed



Australia



FCC



CE, European Union



CSA C22.2 No.14 Industrial Control Equipment

UL508 Industrial Control Equipment

UL1053 Ground Fault Sensing and Relaying Equipment

Australia, Regulatory Compliance Mark (RCM)

CE Low Voltage Directive

EN 61010-1:2010/AMD1:2016/COR1:2019

FCC CFR47, Part 15, Subpart B,  
Class A – Unintentional Radiators**NOTES:**

(1) Over operating temperature range of -40 to 60°C (-40 to 140°F).

(2) Trip time at 3 × trip-level setting.

**5.2 GROUND-REFERENCE MODULES****5.2.1 General**

Nominal Current ..... 12.5 mA

Maximum Fault Current at  
Nominal Voltage ..... 25 mA

Maximum Voltage ..... 110% of nominal voltage

Terminals ..... 22 to 12 AWG (0.33 to  
3.3 mm<sup>2</sup>) conductorsScrew Details ..... #6-32, Stainless Steel  
Tightening Torque ..... 1.01 N·m (9.0 lbf·in)

## Environment:

Operating Temperature ..... -40 to 60°C (-40 to  
140°F). Review specific  
Ground Reference  
Modules for additional  
deratings if necessary.Storage Temperature ..... -55 to 80°C (-67 to  
160°F)

Humidity ..... 85% Non-Condensing

Certification ..... UL Recognized, E328654



FCC



CE, European Union



UL508 Industrial Control Equipment

UL1053 Ground Fault Sensing and Relaying Equipment

Australia, Regulatory Compliance Mark (RCM)

CE Low Voltage Directive

EN 61010-1:2010 (3<sup>rd</sup> Edition) + AMD1:2016 + Corrigendum1:2019

FCC CFR47, Part 15, Subpart B,  
Class A – Unintentional Radiators

## 5.2.2 Small-Format Ground-Reference Modules

Duty Cycle and Derating:

Continuous Duty Cycle:

Maximum Temp ..... 60°C (140°F)

No derating required

SE-GRM024:

Power Dissipation

At 24 Vdc ..... Unfaulted 0.3 W,  
Ground Fault 0.6 W  
maximum

Shipping Weight ..... 300 g (0.7 lb)

SE-GRM048:

Power Dissipation

At 48 Vdc ..... Unfaulted 0.6 W,  
Ground Fault 1.2 W  
maximum

Shipping Weight ..... 300 g (0.7 lb)

SE-GRM125:

Power Dissipation

At 125 Vdc ..... Unfaulted 1.6 W,  
Ground Fault 3.2 W  
maximum

Shipping Weight ..... 300 g (0.7 lb)

## 5.2.3 Medium-Format Ground-Reference Modules

Duty Cycle and Derating:

Continuous Duty Cycle:

Maximum Temp ..... 50°C (122°F)

Minimum Backplate ..... 127 x 191 x 1.58 mm (5  
x 7.5 x 0.062 in.)  
Aluminum

Limited Duty Cycle:

Duty Cycle ..... 1 minute on, 15 minutes  
off

Maximum Temp ..... 60°C (140°F)

Minimum Backplate ..... 76 x 105 x 1.58 mm (3 x  
4.1 x 0.062 in.)  
Aluminum

SE-GRM250:

Power Dissipation

At 250 Vdc ..... Unfaulted 3.1 W,  
Ground Fault 6.3 W  
maximum

Shipping Weight ..... 500 g (1.6 lb)

SE-GRM300:

Power Dissipation

At 300 Vdc ..... Unfaulted 3.6 W,  
Ground Fault 7.2 W  
maximum

Shipping Weight ..... 500 g (1.6 lb)

SE-GRM400:

Power Dissipation

At 400 Vdc ..... Unfaulted 4.4 W,  
Ground Fault 8.9 W  
maximum

Shipping Weight ..... 500 g (1.6 lb)

SE-GRM500:

Power Dissipation

At 500 Vdc ..... Unfaulted 6.3 W,  
Ground Fault 12.5 W  
maximum

Shipping Weight ..... 500 g (1.6 lb)

SE-GRM600:

Power Dissipation

At 600 Vdc ..... Unfaulted 7.2 W,  
Ground Fault 14.4 W  
maximum

Shipping Weight ..... 500 g (1.6 lb)

## 5.2.4 Large-Format Ground-Reference Modules

Duty Cycle and Derating:

Continuous Duty Cycle:

Maximum Temp ..... 50°C (122°F)  
 Minimum Backplate..... 305 x 483 x 3.18 mm (12  
                       x 19 x 0.125 in.)  
                       Aluminum

Limited Duty Cycle:

Duty Cycle ..... 1 minute on, 15 minutes  
                       off  
 Maximum Temp ..... 60°C (140°F)  
 Minimum Backplate..... 110 x 235 x 3.18 mm  
                       (4.3 x 9.3 x 0.125 in.)  
                       Aluminum

SE-GRM780:

Power Dissipation  
 At 780 Vdc.....Unfaulted 9.6 W,  
                       Ground Fault 19.2 W  
                       maximum  
 Shipping Weight .....2.1 kg (4.5 lb)

SE-GRM1000:

Power Dissipation  
 At 1000 Vdc.....Unfaulted 12.5 W,  
                       Ground Fault 25.0 W  
                       maximum  
 Shipping Weight .....2.1 kg (4.5 lb)

SE-GRM1500:

Power Dissipation  
 At 1500 Vdc.....Unfaulted 16.1 W,  
                       Ground Fault 32.1 W  
                       maximum  
 Shipping Weight .....2.1 kg (4.5 lb)

## 6. ORDERING INFORMATION

**SE-601-0**-□-□

Conformal Coating:  
 Blank – Partial Conformal Coating  
 CC – Full Conformal Coating  
 Supply:  
 U – Universal 120/240-Vac/Vdc Supply  
 D – 12/24-Vdc Supply  
 T – 48-Vdc Supply

SE-GRM024.....Ground-Reference Module for 24-Vdc  
                       system  
 SE-GRM048.....Ground-Reference Module for 48-Vdc  
                       system  
 SE-GRM125.....Ground-Reference Module for 125-Vdc  
                       system  
 SE-GRM250.....Ground-Reference Module for 250-Vdc  
                       system  
 SE-GRM300.....Ground-Reference Module for 300-Vdc  
                       system  
 SE-GRM400.....Ground-Reference Module for 400-Vdc  
                       system  
 SE-GRM500.....Ground-Reference Module for 500-Vdc  
                       system  
 SE-GRM600.....Ground-Reference Module for 600-Vdc  
                       system  
 SE-GRM780<sup>(1)</sup>....Ground-Reference Module for 780-Vdc  
                       system  
 SE-GRM1000<sup>(1)</sup>..Ground-Reference Module for 1000-Vdc  
                       system  
 SE-GRM1500<sup>(1)</sup>..Ground-Reference Module for 1500-Vdc  
                       system

Consult factory for other ground-reference modules.

PGA-0500.....Analog Percent Current Meter, 0 to  
                       100% range (PGA-05CV included)  
 PMA-55 .....Panel-Mount Adapter NEMA 1  
 PMA-60 .....Panel-Mount Adapter, NEMA 3, IP53.  
                       Includes two TR20 tamper-resistant  
                       Torx screws and two thumb screws.

### NOTES:

<sup>(1)</sup> Add suffix -01 for CE certification only (will not  
                       include UL certification).

## 7. WARRANTY

The SE-601 DC Ground-Fault Monitor and associated SE-GRM Ground-Reference Module is warranted to be free from defects in material and workmanship for a period of five years from the date of purchase.

Littelfuse will (at Littelfuse's option) repair, replace, or refund the original purchase price of an SE-601 that is determined by Littelfuse to be defective if it is returned to the factory, freight prepaid, within the warranty period. This warranty does not apply to repairs required as a result of misuse, negligence, an accident, improper installation, tampering, or insufficient care. Littelfuse does not warrant products repaired or modified by non-Littelfuse personnel.

## 8. GROUND-FAULT PERFORMANCE TEST

A test record form is provided for recording the date and the final results of the performance tests. The following ground-fault system test is to be conducted by qualified personnel.

- a) Evaluate the interconnected system in accordance with the overall equipment manufacturer's detailed instructions.

- b) Verify proper reaction of the device in response to a simulated or complete system test.
- c) To simulate a ground fault, power down the entire system and remove the connection to terminal 4 (S). Ensure that terminal 5 is connected to ground. Using a 24 Vdc source, 50 kΩ variable resistor, fixed 1 kΩ resistor, and an ammeter, connect the circuit as shown in Fig. 9. Select a trip current on the SE-601, and slowly vary the resistance until the monitor trips. Never exceed 30 mA through the monitor.
- d) For a system ground-fault test, install a fixed or variable resistance and switch that is suitably rated for the system. Install a fuse rated to protect the test circuit. The fixed test resistance can be sized to cause a ground-fault current just above the trip level setting. See Fig. 10. For a reference of fault-resistance values, see Table 1.
- e) Record the date and the results of the test on the attached test record form.

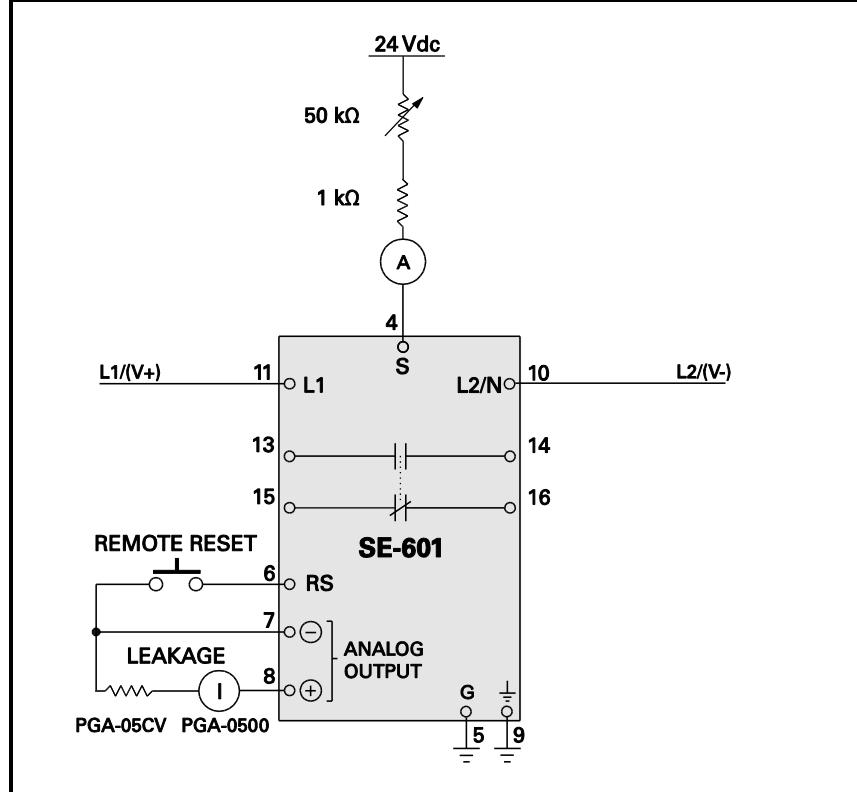
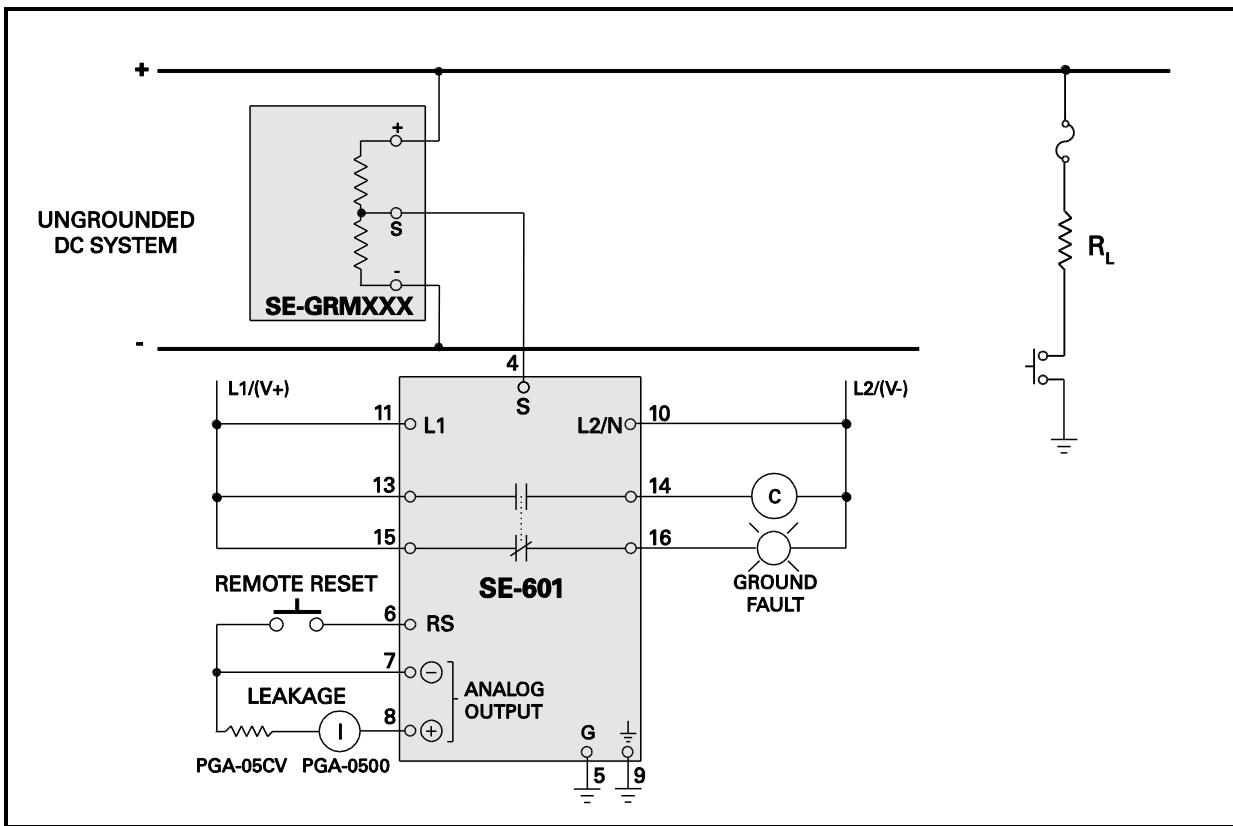


FIGURE 9. Ground-Fault Test Circuit.



**FIGURE 10.** System Ground-Fault Test.

TABLE 3. GROUND-FAULT-TEST RECORD

Retain this record for the authority having jurisdiction.

## APPENDIX A

### SE-601 REVISION HISTORY

<b>MANUAL RELEASE DATE</b>	<b>MANUAL REVISION</b>	<b>PRODUCT REVISION (REVISION NUMBER ON PRODUCT LABEL)</b>
July 31, 2023	2-C-073123	03
July 30, 2014	2-B-073014	
April 19, 2013	2-A-041913	

## **MANUAL REVISION HISTORY**

### **REVISION 2-C-073123**

#### **SECTION 5**

Added GRM1500 Ground Reference Module.

Added UL certification for Ground Reference Modules.

### **REVISION 2-B-073014**

#### **SECTION 5**

Updated to include altitude and vibration specifications.

#### **SECTION 8**

Ground-fault performance test added.

#### **APPENDIX A**

Revision history updated.

### **REVISION 2-A-041913**

#### **SECTION 3**

Fig. 2 updated to include PGA-05CV.

#### **SECTION 5**

Environment section updated to include Fahrenheit temperature range. SE-601 dimensions added.

#### **APPENDIX A**

Revision history added.

## **PRODUCT REVISION HISTORY**

### **REVISION 03**

Firmware: Improved operation of front-panel test button.